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Required Changes to the 2018 International Fire Code to Comply  
with the A2L Refrigerant Related Code Provisions of the 2024 I-Codes

Based on the  
2018 International Fire Code® and  
2021 International Fire Code®

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# 2018 International Fire Code Required Changes

## CHAPTER 2: DEFINITIONS

**FLAMMABLE GAS.** A material that is a gas at 68°F (20°C) or less at 14.7 pounds per square inch atmosphere (psia) (101 kPa) of pressure [a material that has a *boiling point* of 68°F (20°C) or less at 14.7 psia (101 kPa)] ~~which~~ subdivided as follows:

1. ~~Category 1A.~~
  1. A gas that is ignitable at 14.7 psia (101 kPa) when in a mixture of 13 percent or less by volume with air; or has
  2. A gas with a flammable range at 14.7 psia (101 kPa) with air of not less than 12 percent, regardless of the lower limit, unless data show compliance with Category 1B.
2. Category 1B.

A gas that meets the flammability criteria for Category 1A, is not pyrophoric or chemically unstable, and meets one of more of the following:

  1. A lower flammability limit of more than 6 percent by volume of air; or
  2. A fundamental burning velocity of less than 3.9 in/s (10 cm/s).

The limits specified shall be determined at 14.7 psia (101 kPa) of pressure and a temperature of 68°F (20°C) in accordance with ASTM E681.

Where not otherwise specified, the term "flammable gas" includes both Category 1A and Category 1B.

## CHAPTER 6: BUILDING SERVICES AND SYSTEMS

**DELETE SECTION 601 GENERAL in its entirety and replace with new SECTION 601 as follows:**

**601.1 Scope.** The provisions of this chapter shall apply to the installation, operation and maintenance of the following building services and systems:

1. Electrical systems, equipment and wiring.
2. Information technology server rooms.
3. Elevator systems, emergency operation and recall.
4. Fuel-fired appliances, heating systems, chimneys and fuel oil storage.
5. Commercial cooking equipment and systems.
6. Commercial cooking oil storage.
7. Mechanical refrigeration systems.
8. Hyperbaric facilities.
9. Clothes dryer exhaust systems.

**601.2 Hazard abatement.** Operations or conditions deemed unsafe or hazardous by the fire code official shall be abated. Equipment, appliances, materials and systems that are modified or damaged and constitute an electrical shock or fire hazard shall not be used.

**601.2.1 Correction of unsafe conditions.** The fire code official shall be authorized to require the owner, the owner's authorized agent, operator or occupant of a building or premises to abate or cause to be abated or corrected such unsafe operations or conditions either by repair, rehabilitation, demolition or other approved corrective action in compliance with this code.

**601.3 Permits.** Permits shall be obtained for refrigeration systems, battery systems and solar photovoltaic power systems as set forth in Sections 105.6 and 105.7.

**[M] 605.16 Electrical equipment.** Where refrigerant of Groups A2, A3, B2 and B3, as defined in the *International Mechanical Code*, are used, refrigeration machinery rooms shall conform to the Class I, Division 2, hazardous location classification requirements of NFPA 70.

**Exceptions** Exception: Ammonia machinery rooms that are provided with ventilation in accordance with Section 1101.1.2, Exception 1, of the *International Mechanical Code*.

~~Machinery rooms for systems containing Group A2L refrigerants that are provided with ventilation in accordance with Section 608.18.~~

**[M] 605.17 Special requirements for Group A2L refrigerant machinery rooms.** ~~Machinery rooms with systems containing Group A2L refrigerants that do not comply with the Class I, Division 2, hazardous location electrical requirements of NFPA 70, as permitted by Section 608.17, Exception 2, shall comply with Sections 605.17.1 through 605.17.3.~~

**605.17.1 Ventilation system activation.** Ventilation shall be activated by the refrigerant detection system in the machinery room. Refrigerant detection shall be in accordance with Section 605.8 and all of the following:

1. ~~The detectors shall activate at or below a refrigerant concentration of 25 percent of the LFL.~~
2. ~~Upon activation, the detection system shall activate the emergency ventilation system in Section 605.17.3.~~
3. ~~The detection, signaling and control circuits shall be supervised.~~

**[M] 605.17.2 Emergency ventilation system.** An emergency ventilation system shall be provided at the minimum exhaust rate specified in ASHRAE 15 or Table 605.17.2. Shut down of the emergency ventilation system shall be by manual means.

[M] **605.17.3 Emergency ventilation system discharge.** The point of discharge to the atmosphere shall be located outside of the structure at not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, ventilation opening or exit.

[M] **605.17 Group A2L and B2L Refrigerant.** Machinery rooms for Group A2L and B2L refrigerant shall comply with Sections 605.17.1 through Section 605.17.3.

**605.17.1 Elevated Temperatures.** Open flame-producing devices or continuously operating hot surfaces over 1290 °F (700 °C) shall not be permanently installed in the room.

[M] **605.17.2 Refrigerant Detector.** In addition to the requirements of Section 1105.3 of the International Mechanical Code, refrigerant detectors shall signal an alarm and activate the ventilation system in accordance with the response time specified in Table 605.17.2.

[M] **605.17.3 Mechanical Ventilation.** The machinery room shall have a mechanical ventilation system complying with ASHRAE 15.

[M] TABLE 605.17.2  
GROUP A2L AND B2L DETECTOR ACTIVATION

Activation Level	Maximum Response Time (seconds)	ASHRAE 15 Ventilation Level	Alarm Reset	Alarm Type
Less than or equal to the OEL in Table 1103.1 of the International Mechanical Code	300	1	Automatic	Trouble
Less than or equal to the refrigerant concentration level in Table 1103.1 of the International Mechanical Code	15	2	Manual	Emergency

MINIMUM EXHAUST RATE

REFRIGERANT	Q (M <sup>3</sup> /SEC)	Q (CFM)
R32	15.4	32,600
R143A	13.6	28,700
R444A	6.46	13,700
R444B	10.6	22,400
R445A	7.83	16,600
R446A	23.9	50,700
R447A	23.8	50,400
R451A	7.04	15,000
R451B	7.05	15,000
R1234YF	7.80	16,600
R1234ZE(E)	5.92	12,600

## CHAPTER 9: FIRE PROTECTION AND LIFE SAFETY SYSTEMS

TABLE 911.1  
EXPLOSION CONTROL REQUIREMENTS<sup>f</sup>

[Portions of table not shown remain unchanged.]

MATERIAL	CLASS	EXPLOSION CONTROL METHODS	
		Barricade construction	Explosion (deflagration) venting or explosion (deflagration) prevention systems
Hazard Category			
Flammable gas	Gaseous	Not required	Required <sup>g</sup>
	Liquefied	Not required	Required <sup>g</sup>

g. Not required for Category 1B Flammable Gases having a burning velocity not exceeding 3.9 in/s (10 cm/s).

## CHAPTER 10: MEANS OF EGRESS

**[BE] 1010.1.10 Panic and fire exit hardware.** Swinging doors serving a Group H occupancy and swinging doors serving rooms or spaces with an occupant load of 50 or more in a Group A or E occupancy shall not be provided with a latch or lock other than panic hardware or fire exit hardware.

**Exceptions:**

1. A main exit of a Group A occupancy shall be permitted to have locking devices in accordance with Section 1010.1.9.4, Item 2.
2. Doors provided with panic hardware or fire exit hardware and serving a Group A or E occupancy shall be permitted to be electrically locked in accordance with Section 1010.1.9.9 or 1010.1.9.10.

Electrical rooms with equipment rated 1,200 amperes or more and over 6 feet (1829 mm) wide, and that contain overcurrent devices, switching devices or control devices with exit or exit access doors, shall be equipped with panic hardware or fire exit hardware. The doors shall swing in the direction of egress travel.

Refrigeration machinery rooms larger than 1,000 square feet (93 m<sup>2</sup>) shall have not less than two exit or exit access doorways that swing in the direction of egress travel and shall be equipped with panic hardware or fire exit hardware.

## CHAPTER 33: FIRE SAFETY DURING CONSTRUCTION AND DEMOLITION

**3306.2.1 Pipe cleaning and purging.** The cleaning and purging of flammable gas piping systems, including cleaning new or existing piping systems, purging piping systems into service and purging piping systems out of service, shall comply with NFPA 56.

**Exceptions:**

1. Compressed gas piping systems other than fuel gas piping systems where in accordance with Chapter 53.
2. Piping systems regulated by the *International Fuel Gas Code*.
3. Liquefied petroleum gas systems in accordance with Chapter 61.
4. Cleaning and purging of refrigerant piping systems shall comply with the *International Mechanical Code*.

## CHAPTER 50: HAZARDOUS MATERIALS – GENERAL PROVISIONS

**TABLE 5003.1.1(1)**  
**MAXIMUM ALLOWABLE QUANTITY PER CONTROL AREA OF HAZARDOUS MATERIALS POSING A PHYSICAL HAZARD<sup>a, i, m, n, p</sup>**

[Portions of table not shown remain unchanged.]

MATERIAL	CLASS	GROUP WHEN THE MAXIMUM ALLOWABLE QUANTITY IS EXCEEDED	STORAGE <sup>b</sup>			USE-CLOSED SYSTEMS <sup>b</sup>			USE-OPEN SYSTEMS <sup>b</sup>	
			Solid pounds (cubic feet)	Liquid gallons (pounds)	Gas (cubic feet at NTP)	Solid pounds (cubic feet)	Liquid gallons (pounds)	Gas (cubic feet at NTP)	Solid pounds (cubic feet)	Liquid gallons (pounds)
Flammable gas	Gaseous									
	<u>1A and 1B (High BV)</u> <sup>†</sup>	H-2	NA	NA	1,000 <sup>d, e</sup>	NA	NA	1,000 <sup>d, e</sup>	NA	NA
	<u>1B (Low BV)</u> <sup>†</sup>				<u>162,500</u> <sup>d, e</sup>			<u>162,500</u> <sup>d, e</sup>		
	Liquified									
	<u>1A and 1B (High BV)</u> <sup>†</sup>	H-2	NA	(150) <sup>d, e</sup>	NA	NA	(150) <sup>d, e</sup>	NA	NA	NA
	<u>1B (Low BV)</u> <sup>†</sup>			(10,000) <sup>d, e</sup>			(10,000) <sup>d, e</sup>			

- For use of control areas, see Section 5003.8.3.
- The aggregate quantity in use and storage shall not exceed the quantity listed for storage.
- The quantities of alcoholic beverages in retail and wholesale sales occupancies shall not be limited providing the liquids are packaged in individual containers not exceeding 1.3 gallons. In retail and wholesale sales occupancies, the quantities of medicines, foodstuff or consumer products and cosmetics containing not more than 50 percent by volume of water-miscible liquids with the remainder of the solutions not being flammable shall not be limited, provided that such materials are packaged in individual containers not exceeding 1.3 gallons.
- Maximum allowable quantities shall be increased 100 percent in buildings equipped throughout with an approved automatic sprinkler system in accordance with Section 903.3.1.1. Where Note e applies, the increase for both notes shall be applied accumulatively.
- Maximum allowable quantities shall be increased 100 percent where stored in approved storage cabinets, day boxes, gas cabinets, gas rooms, exhausted enclosures or in listed safety cans in accordance with Section 5003.9.10. Where Note d applies, the increase for both notes shall be applied accumulatively.
- Quantities shall not be limited in a building equipped throughout with an approved automatic sprinkler system in accordance with Section 903.3.1.1.
- Allowed only in buildings equipped throughout with an approved automatic sprinkler system.
- Containing not more than the maximum allowable quantity per control area of Class IA, Class IB or Class IC flammable liquids.
- The maximum allowable quantity shall not apply to fuel oil storage complying with Section 605.4.2.
- Quantities in parenthesis indicate quantity units in parenthesis at the head of each column.
- A maximum quantity of 220 pounds of solid or 22 gallons of liquid Class 3 oxidizers is allowed where such materials are necessary for maintenance purposes, operation or sanitation of equipment where the storage containers and the manner of storage are approved.

- l. Net weight of pyrotechnic composition of the fireworks. Where the net weight of the pyrotechnic composition of the fireworks is not known, 25 percent of the gross weight of the fireworks including packaging shall be used.
- m. For gallons of liquids, divide the amount in pounds by 10 in accordance with Section 5003.1.2.
- n. For storage and display quantities in Group M and storage quantities in Group S occupancies complying with Section 5003.11, see Table 5003.11.1.
- o. Densely-packed baled cotton that complies with the packing requirements of ISO 8115 shall not be included in this material class.
- p. The following shall not be included in determining the maximum allowable quantities:
  1. Liquid or gaseous fuel in fuel tanks on vehicles.
  2. Liquid or gaseous fuel in fuel tanks on motorized equipment operated in accordance with this code.
  3. Gaseous fuels in piping systems and fixed appliances regulated by the *International Fuel Gas Code*.
  4. Liquid fuels in piping systems and fixed appliances regulated by the *International Mechanical Code*.
  5. Alcohol-based hand rubs classified as Class I or II liquids in dispensers that are installed in accordance with Sections 5705.5 and 5705.5.1. The location of the alcohol-based hand rub (ABHR) dispensers shall be provided in the construction documents.
- q. Where manufactured, generated or used in such a manner that the concentration and conditions create a fire or explosion hazard based on information prepared in accordance with Section 104.8.2.
- r. "High BV" Category 1B flammable gas has a burning velocity greater than 3.9 in/s (10cm/s). "Low BV" Category 1B flammable gas has a burning velocity of 3.9 in/s (10 cm/s) or less.

**TABLE 5003.1.1(3)**  
**MAXIMUM ALLOWABLE QUANTITY PER CONTROL AREA OF HAZARDOUS MATERIALS POSING A PHYSICAL HAZARD IN**  
**AN OUTDOOR CONTROL AREA<sup>a, b, c, d</sup>**

[Portions of table not shown remain unchanged.]

MATERIAL	CLASS	STORAGE <sup>b</sup>			USE-CLOSED SYSTEMS <sup>b</sup>			USE-OPEN SYSTEMS <sup>b</sup>	
		Solid pounds (cubic feet)	Liquid gallons (pounds) <sup>d</sup>	Gas (cubic feet at NTP)	Solid pounds (cubic feet)	Liquid gallons (pounds) <sup>d</sup>	Gas (cubic feet at NTP)	Solid pounds (cubic feet)	Liquid gallons (pounds) <sup>d</sup>
Flammable gas	Gaseous								
	<u>1A and 1B (High BV)<sup>e</sup></u>	Not Applicable	Not Applicable	3,000	Not Applicable	Not Applicable	1,500	Not Applicable	Not Applicable
	<u>1B (Low BV)<sup>e</sup></u>			<u>195,000</u>			<u>97,500</u>		
	Liquified								
	<u>1A and 1B (High BV)<sup>e</sup></u>	Not Applicable	(300)	Not Applicable	Not Applicable	(150)	Not Applicable	Not Applicable	Not Applicable
	<u>1B (Low BV)<sup>e</sup></u>		<u>(20,000)</u>			<u>(10,000)</u>			

For SI: 1 pound = 0.454 kg, 1 gallon = 3.785 L, 1 cubic foot = 0.02832 m<sup>3</sup>.

- a. For gallons of liquids, divide the amount in pounds by 10 in accordance with Section 5003.1.2.
- b. The aggregate quantities in storage and use shall not exceed the quantity listed for storage.
- c. The aggregate quantity of nonflammable solid and nonflammable or noncombustible liquid hazardous materials allowed in outdoor storage per single property under the same ownership or control used for retail or wholesale sales is allowed to exceed the maximum allowable quantity per control area where such storage is in accordance with Section 5003.11.
- d. Quantities in parentheses indicate quantity units in parentheses at the head of each column.
- e. "High BV" Category 1B flammable gas has a burning velocity greater than 3.9 in/s (10cm/s). "Low BV" Category 1B flammable gas has a burning velocity of 3.9 in/s (10 cm/s) or less.

**5003.8.3.5 Hazardous materials in Group M display and storage areas and in Group S storage areas.** Hazardous materials located in Group M and Group S occupancies shall be in accordance with Sections 5003.8.3.5.1 through ~~5003.8.3.5.3~~ 5003.8.3.5.4.

**5003.8.3.5.4 Flammable gas.** The aggregate quantity of Category 1B flammable gas having a burning velocity of 3.9 in/s (10 cm/s) or less stored and displayed within a single control area of a Group M occupancy, or in an outdoor control area, or stored in a single control area of a Group S occupancy, is allowed to exceed the maximum allowable quantities per control area specified in Table 5003.1.1(1) without classifying the building or use as a Group H occupancy, provided the materials are stored and displayed in accordance with Section 5003.11.2.

**5003.11 Maximum allowable quantity for Group M storage and display and Group S storage.** The aggregate quantity of ~~nonflammable solid and nonflammable or noncombustible liquid~~ hazardous materials stored and displayed within a single control area of a Group M occupancy, or an outdoor control area, or stored in a single control area of a Group S occupancy, is allowed to exceed the maximum allowable quantity per control area indicated in Section 5003.1 where in accordance with Sections 5003.11.1 and 5003.11.2 through 5003.11.3.11.

**5003.11.1 Nonflammable solid and nonflammable or noncombustible liquid hazardous materials Maximum allowable quantity per outdoor control area in Group M or S occupancies.** The aggregate amount of nonflammable solid and nonflammable or noncombustible liquid hazardous materials stored and displayed within a single control area of a Group M occupancy, or an outdoor control area, or stored in a single control area of a Group S occupancy, shall not exceed the amounts set forth in Table 5003.11.1.

**5003.11.2 Maximum allowable quantity per outdoor control area in Group M or S occupancies.** The aggregate amount of nonflammable solid and nonflammable or noncombustible liquid hazardous materials stored and displayed within a single *outdoor control area* of a Group M occupancy shall not exceed the amounts set forth in Table 5003.11.1.

**5003.11.3 5003.11.1.1 Storage and display.** Storage and display shall be in accordance with Sections ~~5003.11.3.1~~ 5003.1.1.1 through ~~5003.11.3.11~~ 5003.11.1.1.11.

**5003.11.3.1 5003.11.1.1.1 Density.** Storage and display of solids shall not exceed 200 pounds per square foot (976 kg/m<sup>2</sup>) of floor area actually occupied by solid merchandise. Storage and display of liquids shall not exceed 20 gallons per square foot (0.50 L/m<sup>2</sup>) of floor area actually occupied by liquid merchandise.

**5003.11.3.2 5003.11.1.1.2 Storage and display height.** Display height shall not exceed 6 feet (1829 mm) above the finished floor in display areas of Group M occupancies. Storage height shall not exceed 8 feet (2438 mm) above the finished floor in storage areas of Group M and Group S occupancies.

**5003.11.3.3 5003.11.1.1.3 Container location.** Individual containers less than 5 gallons (19 L) or less than 25 pounds (11 kg) shall be stored or displayed on pallets, racks or shelves.

**5003.11.3.4 5003.11.1.1.4 Racks and shelves.** Racks and shelves used for storage or display shall be in accordance with Section 5003.9.9.

**5003.11.3.5 5003.11.1.1.5 Container type.** Containers shall be *approved* for the intended use and identified as to their content.

**5003.11.3.6 5003.11.1.1.6 Container size.** Individual containers shall not exceed 100 pounds (45 kg) for solids or 10 gallons (38 L) for liquids in storage and display areas.

**5003.11.3.7 5003.11.1.1.7 Incompatible materials.** *Incompatible materials* shall be separated in accordance with Section 5003.9.8.

**5003.11.3.8 5003.11.1.1.8 Floors.** Floors shall be in accordance with Section 5004.12.

**5003.11.3.9 5003.11.1.1.9 Aisles.** Aisles 4 feet (1219 mm) in width shall be maintained on three sides of the storage or display area.

**5003.11.3.10 5003.11.1.1.10 Signs.** Hazard identification signs shall be provided in accordance with Section 5003.5.

**5003.11.3.11 5003.11.1.1.11 Storage plan.** A storage plan illustrating the intended storage arrangement, including the location and dimensions of aisles, and storage racks shall be provided.

**5003.11.2 Category 1B flammable gas with low burning velocity.** The aggregate quantity of Category 1B flammable gas having a burning velocity of 3.9 in/s (10 cm/s) or less stored and displayed within a single *control area* of a Group M occupancy, or an outdoor control area, or stored in a single control area of a Group S occupancy, shall not exceed the amounts set forth in Table 5003.11.2.

**TABLE 5003.11.2**

**MAXIMUM ALLOWABLE QUANTITY OF LOW BURNING VELOCITY CATEGORY 1B FLAMMABLE GAS IN GROUP M AND S OCCUPANCIES PER CONTROL AREA <sup>a</sup>**

FLAMMABLE GAS CATEGORY	MAXIMUM ALLOWABLE QUANTITY PER CONTROL AREA	
	<u>Sprinklered in accordance with Note b</u>	<u>Nonsprinklered</u>
Category 1B (Low BV) <sup>d</sup>		
Gaseous	390,000 cu. ft.	195,000 cu. ft
Liquefied	40,000 lbs. <sup>c</sup>	20,000 lbs.

For SI: 1 pound = 0.454 kg, 1 cubic foot = 0.02832 m<sup>3</sup>, 1 square foot = 0.093 m<sup>2</sup>, 1 inch/second = 2.5641 cm/s.

- Control areas shall be separated from each other by not less than a 1-hour fire barrier.
- The building shall be equipped throughout with an approved automatic sprinkler system with minimum sprinkler design density of Ordinary Hazard Group 2 in the area where flammable gases are stored or displayed.
- Where storage areas exceed 50,000 square feet in area, the maximum allowable quantities area allowed to be increased by 2 percent for each 1,000 square feet of area in excess of 50,000 square feet, up to not more than 100 percent of the table amounts. Separation of control areas is not required. The aggregate amount shall not exceed 80,000 pounds.
- "Low BV" Category 1B flammable gas has a burning velocity of 3.9 in/s (10 cm/s) or less.

**5003.11.2.1 Fire protection and storage arrangements.** Fire protection and container storage arrangements for quantities of Category 1B flammable gases permitted by Table 5003.11.2 shall be in accordance with the all of the following:

- Storage of the Category 1B flammable gases on shelves shall not exceed 6 feet (1829 mm) in height, and shelving shall be metal.
- Rack storage, pallet storage or piles of the Category 1B flammable gas greater than 6 feet 6 inches (1981 mm) in height shall be provided with an automatic sprinkler system with a minimum design of Extra Hazard Group 1.
- Combustible commodities shall not be stored above the Category 1B flammable gases.
- Flammable liquids shall be separated from the Category 1B flammable gases by a distance 20 feet (6096 mm). The separation is permitted to be reduced to 10 feet (3048 mm) where secondary containment or diking is provided to retain a flammable liquid spill at a distance of 10 feet (3048 mm) from the Category 1B flammable gas storage.