

High-Piled Combustible Storage

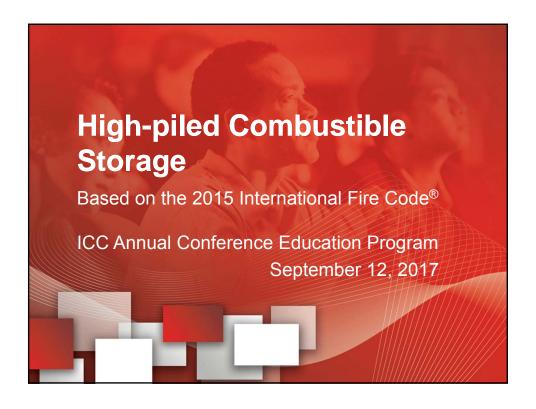
Presenters:

Rob Neale & Scott Adams

Tuesday, September 12, 2017

1:30 PM - 4:30 PM





Description

At the end of the day, you will recognize:

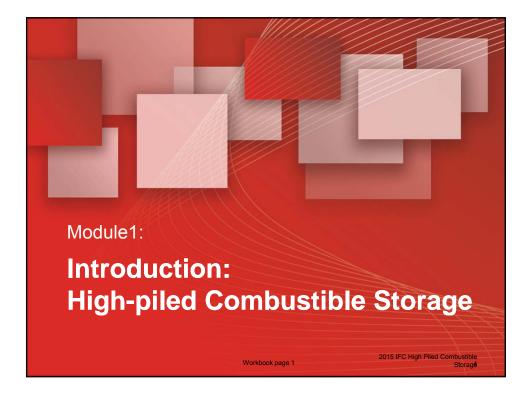
- high-piled combustible storage hazards, and,
- application of 2015 International Fire Code[®] (IFC[®]) Chapter 32.



Welcome

- Instructor introduction
- Exits/emergency procedures
- Breaks and schedule
- Cell phones
- Student introductions
 - What do you want to learn from the program?
 - What specific questions do you need to have answered?





IFC Chapter 32

 Storage of goods at 12 feet or more above the finished floor.



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High-Piled Storage

Section 202 "Storage of combustible materials in closely packed piles or combustible materials on pallets, in racks or on shelves where the top of storage is greater than 12 feet (3658 mm) in height.

"When required by the fire code official, high-piled combustible storage also includes certain high-hazard commodities, such as rubber tires, Group A plastics, flammable liquids, idle pallets and similar commodities, where the top of storage is greater than 6 feet (1829 mm) in height."



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Why High-piled?

- High-piled storage arrays:
 - allow the owner or tenant to maximize amount of goods stored in a smaller footprint,
 - enable rapid construction of large, low-cost warehouses near shifting population and transportation nodes, and,
 - increase efficiency in product handling within the storage configuration.



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Fire Challenges

- Increased fuel loads per square foot
- Increased potential fire loss per square foot
- Rapid structural failure
- Losses can surpass the construction value of the building





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Fire Dangers

- Storage areas within manufacturing plants
- Shipping and receiving areas of any business
- Speculation warehouses or general storage facilities renting space to individuals
- Consumer retail sales areas



Code Official Challenges

- Determining the adequacy of the fire protection features
 - Sprinkler types and designs have improved protection options
 - Sprinkler designs can be more complicated
- Retailers may have special designs for specific merchandising plans
- When in doubt, seek technical assistance



Chapter 32 Scope/Application



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Chapter 32 references:

- Aerosols IFC Chapter 51
- Flammable & combustible liquids IFC Chapter 57
- Hazardous materials IFC Chapter 50
- Combustible paper, fibers and miscellaneous storage – Chapter 37
- General storage Chapter 3

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Construction/Operating Permits

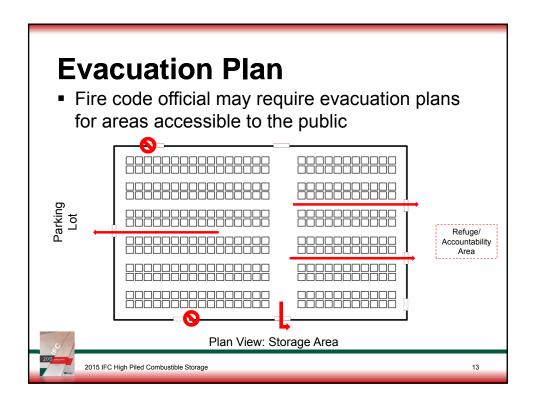


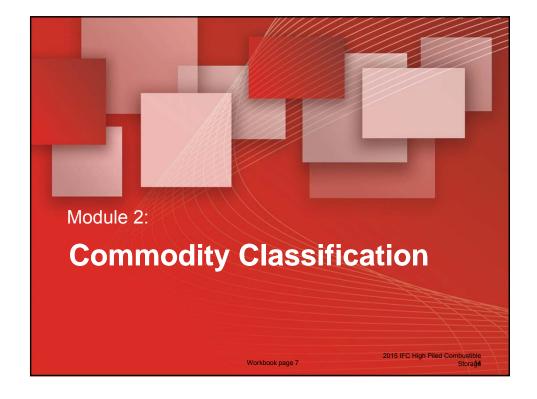
- §105.6.22 Operational permit for buildings containing more than 500 ft² of high-piled storage.
- §105.7 Fire protection system installation.
- §3201.3 Additional details that must be illustrated in the design drawings.

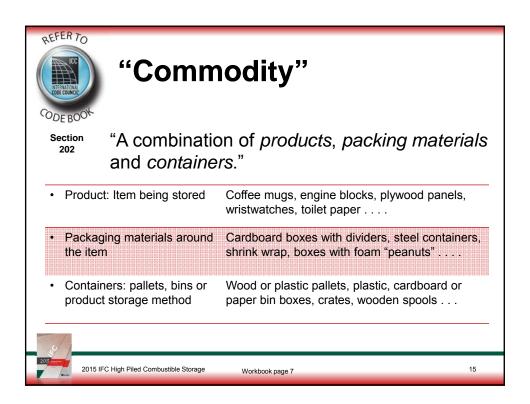


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Commodity Classification



Commodities are classified based on estimation and comparison of the heat release rate (HRR) of typical products or goods.

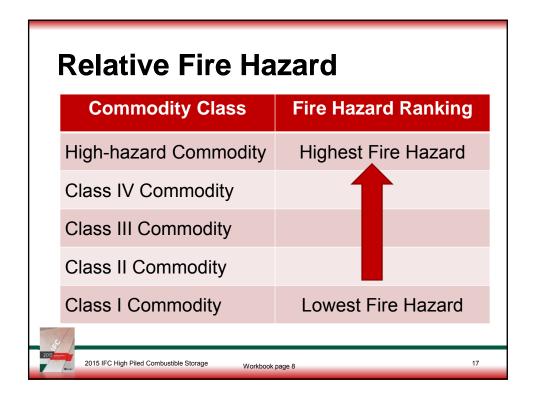
- HRR = Heat of Combustion (Btu/Lb.) x Burning Rate (Lbs./Minute)
- HRR is expressed in Btu/Minute (KW)
- HRR is influenced by the amount of material in a given pile, pallet load or rack

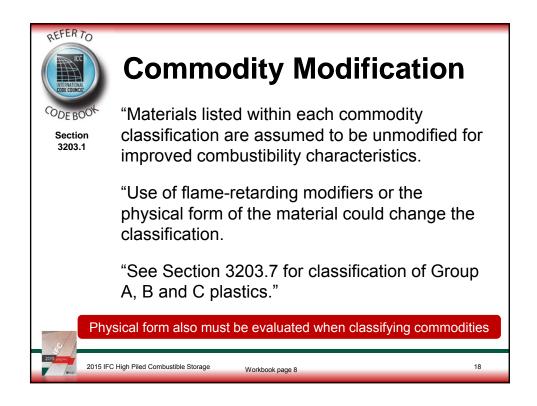
A higher heat release rate (HRR) results in a higher commodity classification



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Physical Form Influences

HRR may evolve differently based on product geometry

 Dimensional wood lumber: Class III

 Cutting and assembling into uniform shapes for fence sections: high hazard





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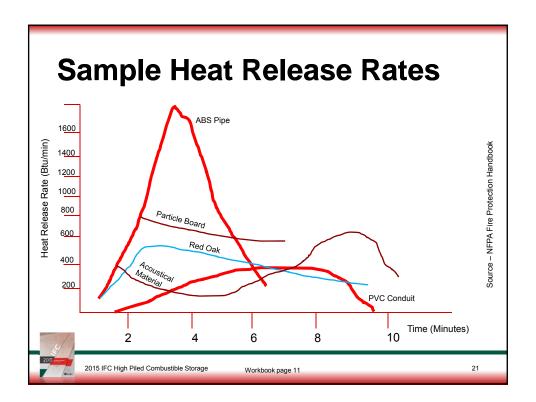
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Plastics (Product or Package)

- Plastics are ranked into Groups A, B and C based on their:
 - Heat of combustion
 - Heat Release Rate
- Group A plastics represent the most severe hazard while Group C represent the least severe



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Plastic Hazards

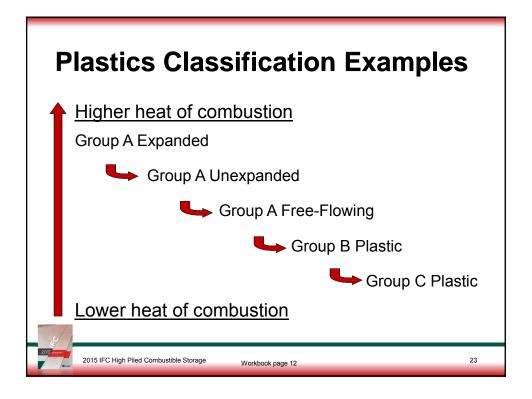


- Some plastics may exhibit faster
 burning rates compared to ordinary
 combustibles
 - Plastics can produce 1½ 3 times as much heat per unit of weight as wood or paper
 - Group A or B
- Some plastics behave similarly to ordinary combustibles
- Group B or C

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Plastic Geometry

- Geometry influences ease of ignition and heat release rate
- Plastics have three basic geometric forms:
 - Expanded (foam coffee cups)
 - Unexpanded (rigid, dense sheets or molds)
 - Free-flowing (pellets or prill)
- Expanded plastics represent the greatest fire hazard while free-flowing plastics represent least









Pallets

- Influence fire behavior of "unit load"
 - Wood or plastic
 - Solid or open
 - High density, low density plastic





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Class I and II Commodities

- Essentially non-combustible commodities
 - Limited amount of Group C plastics
 - No Group A or B plastics
- Difference between Class I and II is amount of combustible packaging





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Class III Commodities



- "Ordinary combustibles"
 - Allows more plastics than Class I or II
 - Group A or B plastic limited to 10% by weight or volume
- Group C plastic is Class III commodity

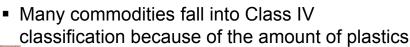


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Class IV Commodities

- Can contain Group A plastics
 - 10 15% by weight, or
 - 10 25% by volume
- Also includes:
 - Group B plastic and
 - Group A free flowing plastic







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High-hazard Commodities

- While not defined, High-hazard Commodities represent a significant fire threat and require specialized fire protection
- These commodities include:
 - Flammable and combustible liquids
 - Group A plastics
 - Unexpanded and expanded
 - Rubber tires
 - Idle pallets





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High-hazard Commodities



Category unique to IFC for fire protection strategies and operational limitations

- Neither FM Global nor NFPA utilize this commodity designation
- NFPA 13 uses "commodity-specific" sprinkler designs
 - Roll paper
 - Plastic motor vehicle components
 - Rubber tires
 - Baled cotton
 - Records storage with catwalk access

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Limited Amount: Group A Plastics

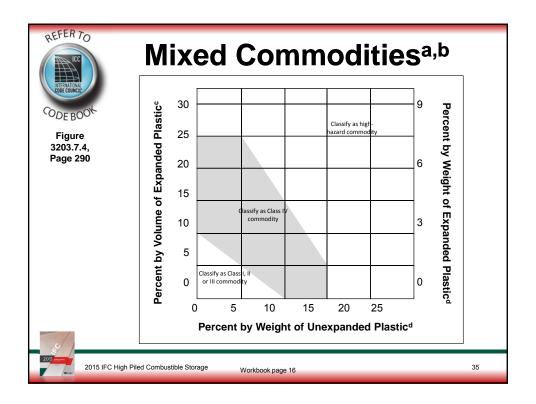
Section 3203.7.4

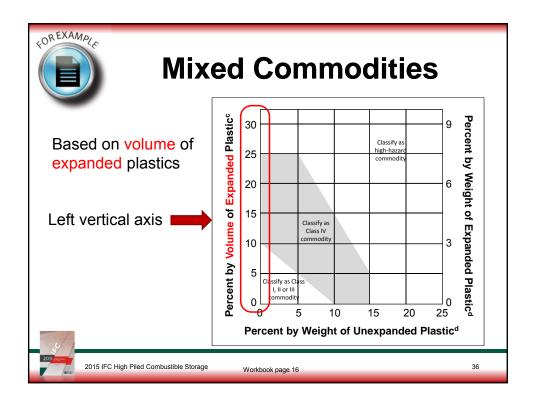
- Presence of Group A plastics alone does not require high-hazard commodity classification
 - Some amounts allowed in a package or carton or on a pallet without increasing the commodity classification
 - Figure 3203.7.4 provides guidance to qualified person to assess Group A plastic content

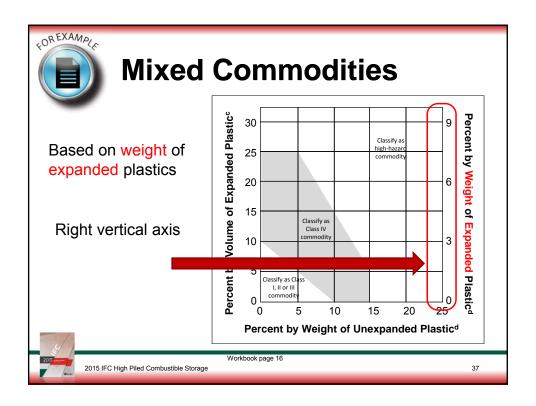


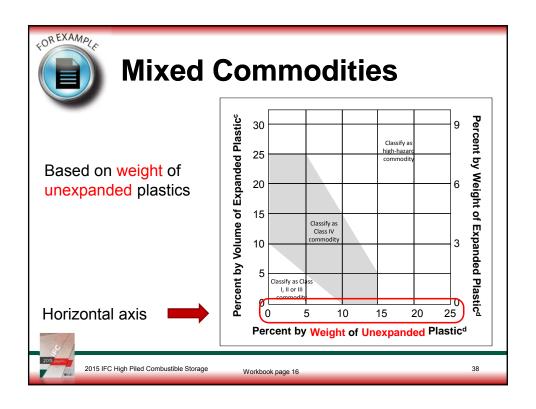
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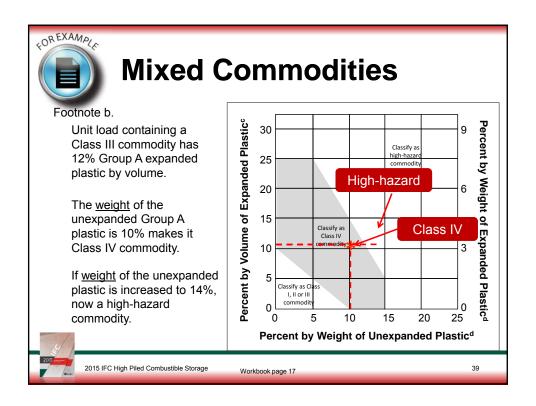
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Mixed Commodities

Footnote c. Percent by volume =

Volume of plastic in pallet load

Total volume of pallet load, including pallet

Footnote d. Percent by weight =

Weight of plastic in pallet load

Total weight of pallet load, including pallet



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Example 1 Limited Amount Group A Plastics

GIVEN: A pallet load of flat screen TV monitors (Class IV) with the following dimensions and weights:

- Pallet load dimension is 4' by 4' by 4', or a total volume of 64 ft³
- Each monitor has approximately 0.15 ft³ of polystyrene foam packing
- Each monitor has approximately 0.75 pounds of unexpanded polyethylene for the outer case and desk supports
- A total of 81 monitors are packed onto each pallet
- The approximate weight of a pallet load is 450 pounds



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Example 1

- Volume of expanded plastic per pallet load:
 - 0.15 ft³ of polystyrene per monitor
 - 81 monitors
 - 0.15 x 81 = 12.15 ft³ of expanded plastic per pallet
- Determine percentage of volume of expanded plastic:
 - 12.15 ft³ of expanded plastic per pallet
 - Pallet size is 64 ft³
 - 12.15 ÷ 64 = 0.1898 x 100% = 18.98% by volume of expanded Group A plastic



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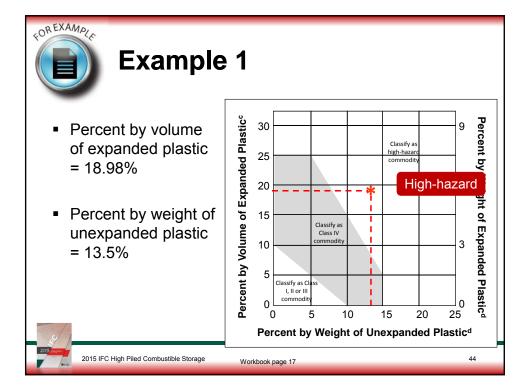
Example 1

- Weight of *unexpanded* plastic per pallet load:
 - 0.75 lbs. polyethylene per monitor
 - 81 monitors
 - 0.75 x 81 = 60.75 lbs. of unexpanded plastic per pallet
- Determine percentage of weight of unexpanded plastic:
 - 60.75 lbs. of unexpanded plastic per pallet
 - Pallet weight is 450 lbs.
 - 60.75 ÷ 450 = 0.135 x 100% = 13.5% by weight of unexpanded Group A plastic



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Example 2: Your Turn

GIVEN: A pallet load of unassembled desktop computer frames and covers (Class III) with the following dimensions and weights:

- Pallet load dimension is 4' by 4' by 4', or a total volume of 64 ft³
- Each frame has approximately 0.50 pounds of unexpanded polyethylene fasteners for wire harnesses
- A total of 100 frames and covers on each pallet
- The approximate weight of a pallet load is 500 pounds



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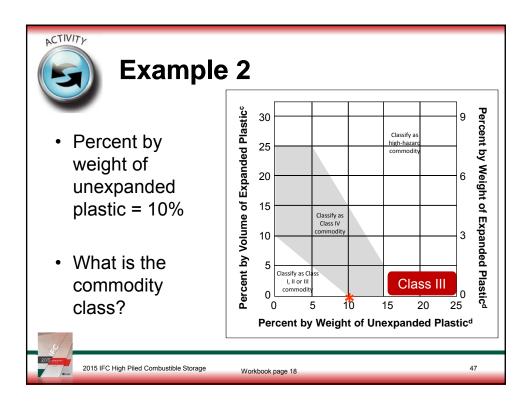
Example 2

- Weight of unexpanded plastic per pallet load:
 - 0.50 lbs. polyethylene per frame
 - 100 frames
 - 0.50 x 100 = 50 lbs. of unexpanded plastic per pallet
- Determine percentage of weight of unexpanded plastic:
 - 50 lbs. of unexpanded plastic per pallet
 - Pallet weight is 500 lbs.
 - 50 ÷ 500 = 0.10 x 100% = 10% by weight of unexpanded Group A plastic

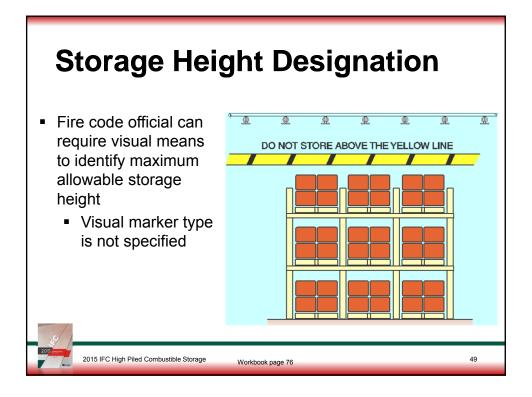


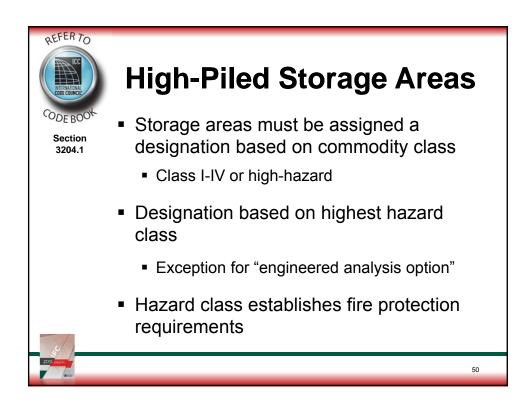
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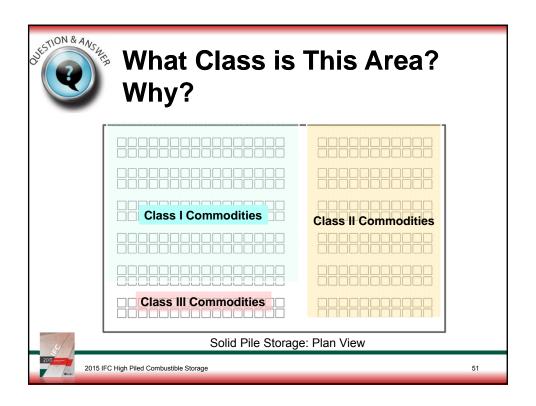
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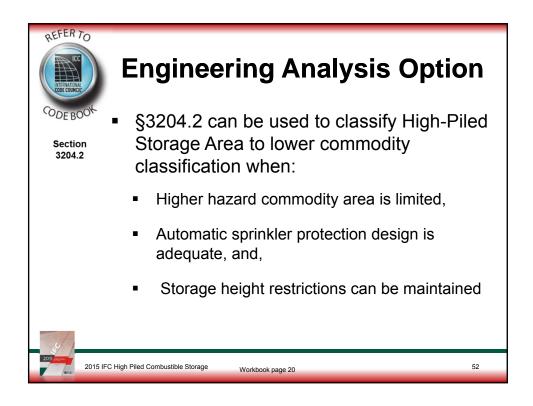


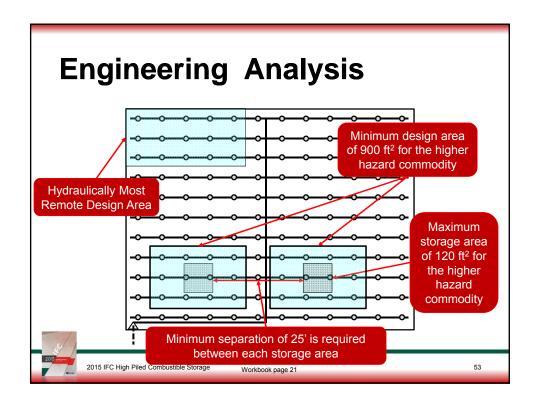


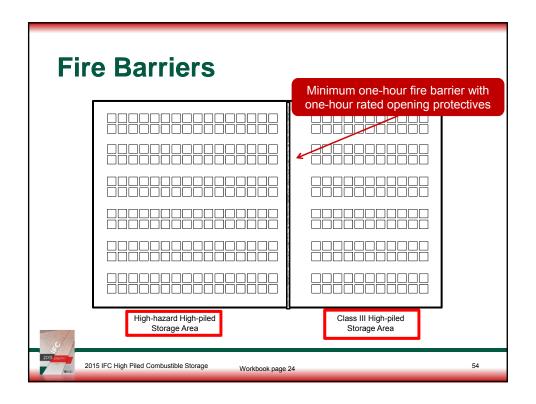


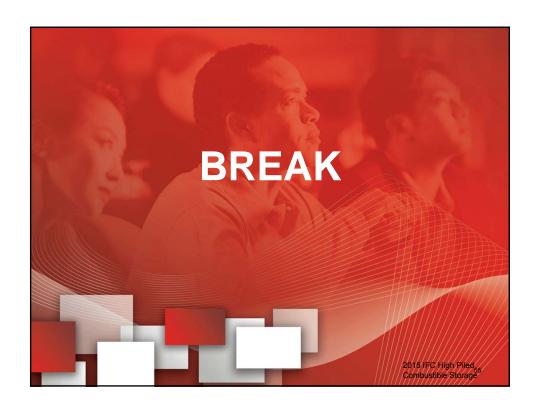
















Commodity Class	Size of High Piled Storage Area ^a (square feet)	All Storage Areas ^b					Solid-Piled Storage, Shelf Storage and Palletized Storage		
		Automatic Fire Extinguishing System	Automatic Fire Detection System	Building Access	Smoke and Heat Removal	Draft Curtains	Maximum Pile Dimension°	Maximum Permissible Storage Height ^d	Maximum Pile Volume
	0-500	NRa	NR	NRe	NR	NR	NR	NR	NR
I – IV	501 – 2,500	NRa	Yes ⁱ	NRe	NR	NR	100	40	100,000
	2501 – 12,000 Public Accessible	Yes	NR	NRe	NR	NR	100	40	400,000
	2501 – 12,000 Non-public Accessible Option 1	Yes	NR	NRe	NR	NR	100	40	400,000
	2501 – 12,000 Non-public Accessible Option 2	NRa	Yes	Yes	Yesi	Yesi	100	30 ^f	200,000
	12,000 – 20,000	Yes	NR	Yes	Yes ^j	NR	100	40	400,000
	20,001 - 500,000	Yes	NR	Yes	Yes ^j	NR	100	40	400,000
	> 500,000 ^g	Yes	NR	Yes	Yes ^j	NR	100	40	400,000
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Commodity Class	Size of High Piled Storage Area ^a (square feet)	All Storage Areas ^b					Solid-Piled Storage, Shelf Storage and Palletized Storage		
		Automatic Fire Extinguishing System	Automatic Fire Detection System	Building Access	Smoke and Heat Removal	Draft Curtains	Maximum Pile Dimension ^c	Maximum Permissible Storage Height ^d	Maximum Pile Volume
High- hazard	0-500	NRa	NR	NRe	NR	NR	50	NR	NR
	501 – 2,500 Public Accessible	Yes	NR	NRe	NR	NR	50	30	400,000
	501 – 2,500 Non-public Accessible Option 1	Yes	NR	NRº	NR	NR	50	30	400,000
	501 – 2,500 Non-public Accessible Option 2	NR ^a	Yes	Yes	Yes ^j	Yes ^j	50	20	200,000
	2,501 – 300,000	Yes	NR	Yes	Yes ^j	NR	50	30	400,000
	300,001 - 500,000 ^{g,h}	Yes	NR	Yes	Yes ^j	NR	50	30	400,000
w/1									
20/5	2015 IFC High Piled Combustible Storage Workbook page 28								59



Table 3206.2 – Footnotes

"a. When automatic sprinklers are required for reasons other than those in Chapter 32, the portion of the sprinkler system protecting the high-piled storage area shall be designed and installed in accordance with Sections 3207 and 3208."

For what other reasons might a sprinkler system be required?





Table 3206.2 - Footnotes

e. Section 503 shall apply for fire apparatus access.

Section 503 allows modifications to fire apparatus access roads when the building is protected by a sprinkler system. What road modifications would you accept for high-piled storage and why?



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Table 3206.2 – Footnotes

• For high hazard commodity warehouses from 300,001 to 500,000 sq. ft. the fire code official can require special fire protection provisions including, but not limited to:

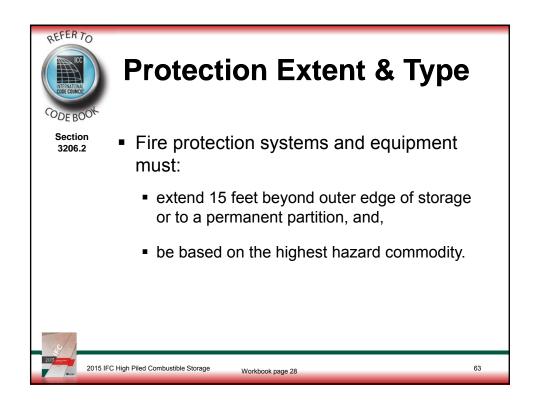
What additional fire protection features might you require and why?

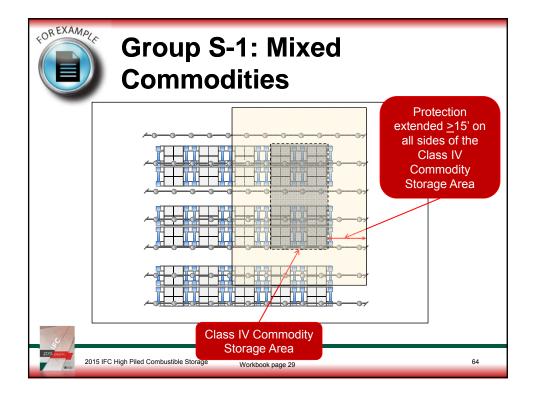
- additional in-rack sprinklers, without associated reductions in ceiling sprinkler density; or,
- additional fire department hose connections.

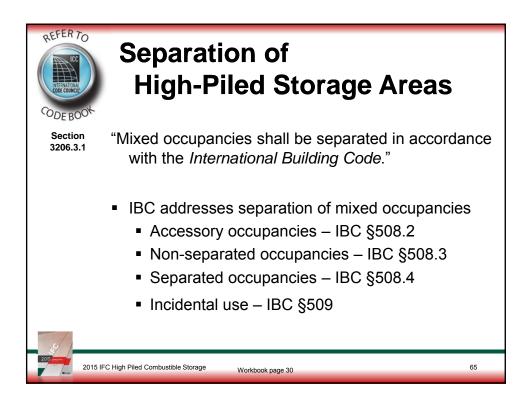


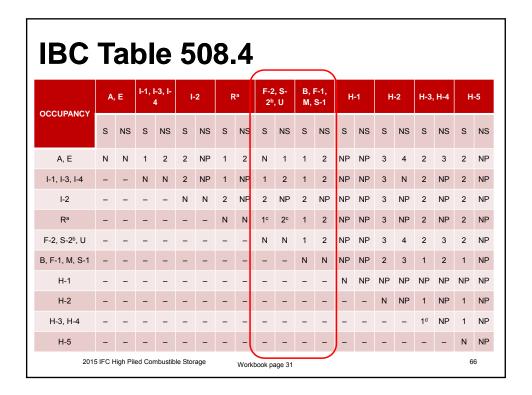
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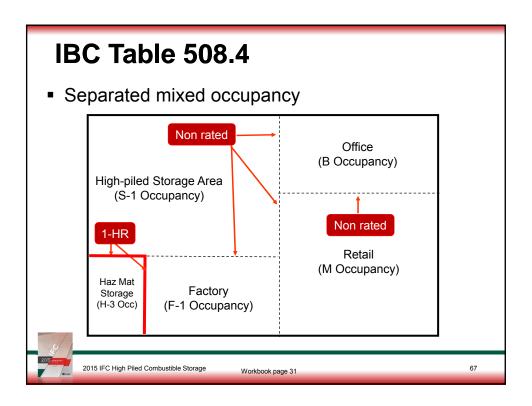
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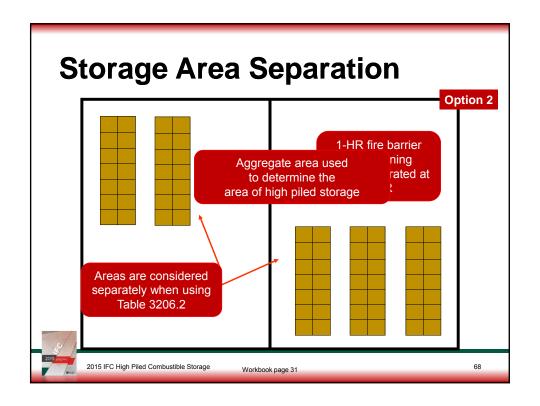












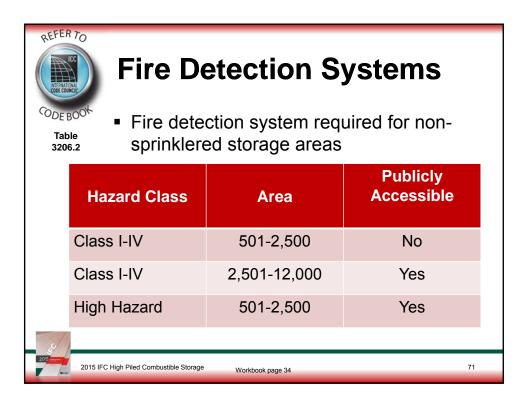


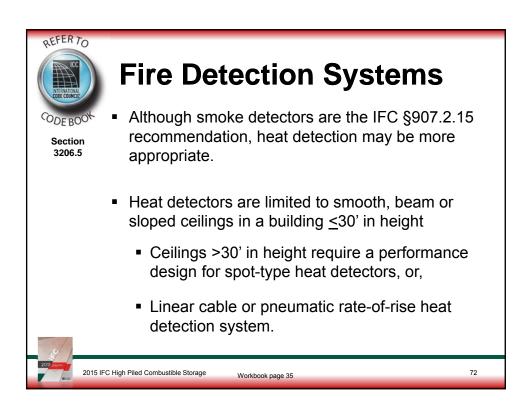
Fire Sprinkler Design

- NFPA 13, Standard for the Installation of Sprinkler Systems
 - Design and installation guidance
 - Solid-pile and shelf
 - Racks
 - Automated
 - Commodity identification and classification
 - Rack configurations, height and aisle spacing
- Owner or insurance underwriter may require greater protection



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Building Access

- Components of building access:
 - Fire apparatus access roads
 - Fire department access doors
- §503 requires fire apparatus access roads to all buildings
- Table 3206.2 requires fire department access doors for manual suppression





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Building Access §3206.6.1

Section 3206.6

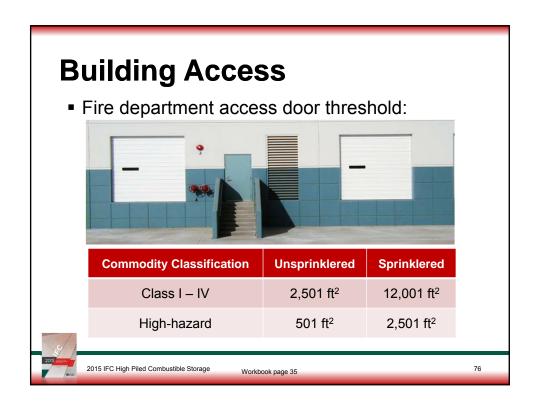
- Doors accessible without a ladder.
- One access door in each 100 lineal feet or fraction of exterior walls facing required fire apparatus access roads.
- Required access doors distributed such lineal distance between adjacent access doors does not exceed 100 feet.

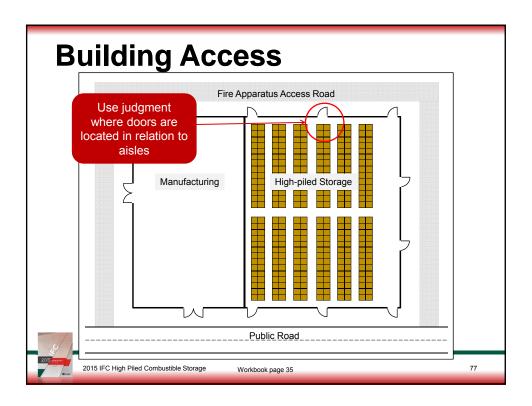


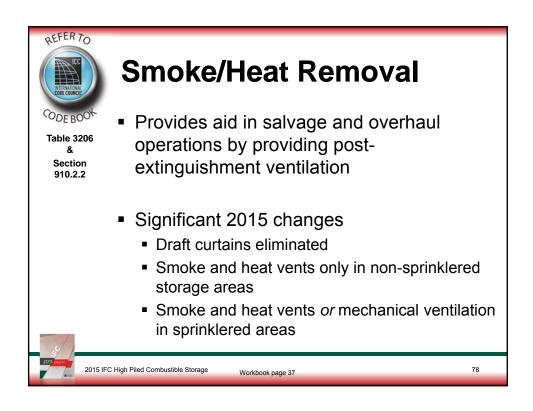
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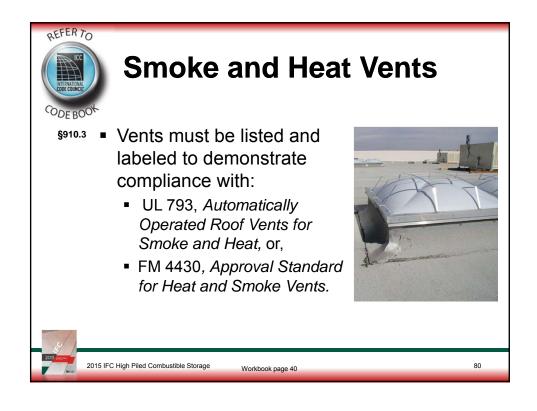


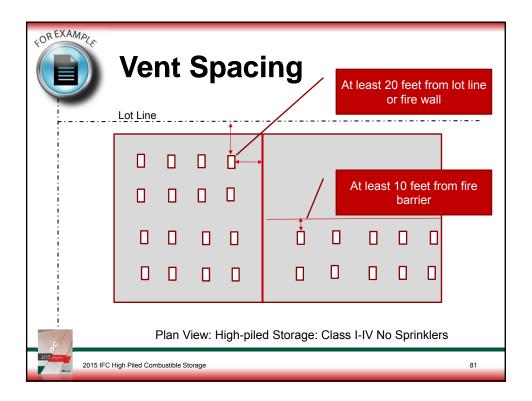


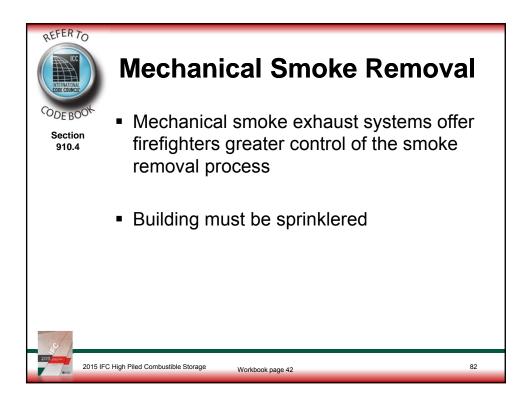












Mechanical Smoke Exhaust



- Mechanical smoke exhaust design for two air changes per hour based on volume.
 - Maximum 30,000 CFM per exhaust fan
 - Automatic or manual make-up air
 - Openings within six feet of floor
 - Min. gross area 8 ft²/1000 ft³ of exhaust



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Aisles

- Aisles:
 - Limit fire spread
 - Provide egress routes
 - Provide FF access routes





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Aisles §3206.9.1.2



- For non-sprinklered buildings, aisles have a minimum width of 8'
- Sprinklered buildings can have aisle widths <8'
- Width is dependent on:
 - Sprinkler system design
 - Commodity classification
 - Storage method
 - Public accessible



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Aisle Maintenance §3205.4

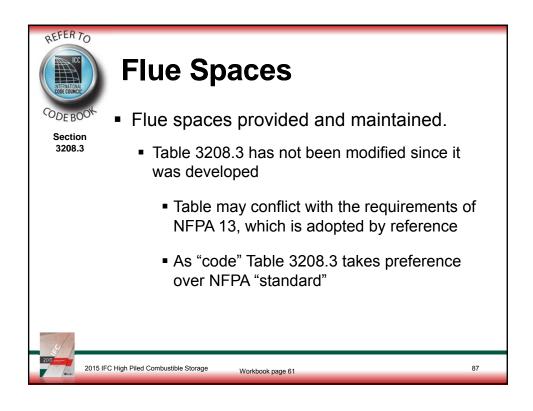


- Aisles shall not be obstructed
- Minimum aisle widths must be maintained for manual or mechanical stocking operations
 - Mechanical stocking, minimum 44" aisles are required
 - Manual stocking, 50% of aisle width is required

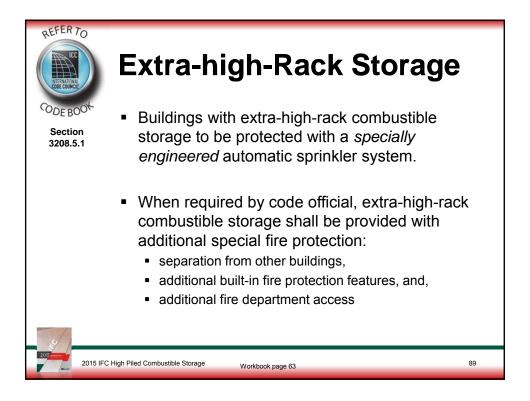


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Flue Requirements: Table 3208.3 In-Rack Sprinklers at Sprinklers at the Ceiling With or Without Minimum In-Rack Sprinklers Automatic Sprinkler Every Tier Rack Configuration ≤ 25 feet > 25 feet Any Height Any Height Storage Height Option 1 Option 2 3 inches Not Applicable 3 inches Not Required Not Required Transverse Flue space Single-row Vertically aligned Not Required Not Applicable Yes Not Required Not Required Rack Not Longitudinal Flue space Not Required Not Applicable Not Applicable Not Required Required Sizeb 6 inchesa 3 inches 3 inches Not Required Not Required Transverse Double-row Flue space Vertically aligned Not Required Not Required Not Applicable Rack Longitudinal Flue space Not Required 6 inches 6 inches Not Required Not Required Sizeb 6 inches Not Applicable Not Required Not Required Transverse Multi-row Flue space Vertically aligned Not Required Not Applicable Yes Not Applicable Not Required Longitudinal Flue space Not Required Not Applicable Not Required Not Required Required 2015 IFC High Piled Combustible Storage 88 Workbook page 61







Group M Occupancy Fire

- Background:
 - July, 2000
 - "Big box" Group M home improvement occupancy in Texas
 - Constructed in 1990 using the 1988 Uniform Building and Fire Codes
 - Fire protection features
 - Wet-pipe ceiling sprinklers
 - In-rack sprinklers in high-hazard commodity areas
 - Class I, II and IIIA flammable and combustible liquids
 - Level 2 and 3 aerosols



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Building Features

- Fire sprinkler design was:
 - Ceiling: 0.60 GPM/ft² over a 2,000 ft²
 - Two levels of in-rack sprinklers in Class I, II & IIIA storage areas
 - Aerosols protected by two levels of in-rack & face sprinklers
 - Automatic sprinkler systems are supplied by a 1,000 gpm @ 75 psielectric fire pump



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Hazardous Materials

Wholesale/retail exempt amounts* applied

Hazardous Material Classification	Quantity
Class IB & IC flammable liquids	1,850 gallons
Class II & III-A combustible liquids	5,500 gallons
Level 2 & 3 aerosol products	5,000 pounds
Class III solid oxidizers	2,250 pounds
Class II solid oxidizers	4,500 pounds
Corrosive liquids	1,950 gallons
Toxic solids	1,900 pounds



*Now known as "Maximum Allowable Quantities (MAQ)"

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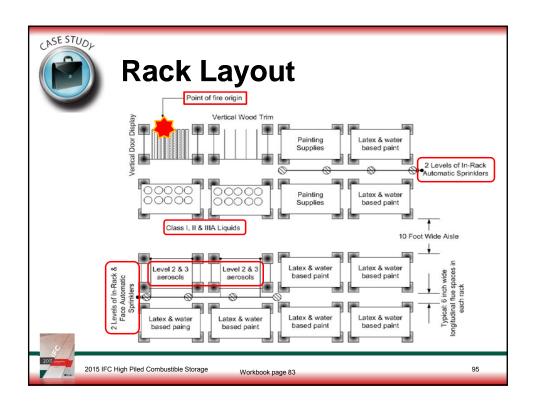
Events Prior to Ignition

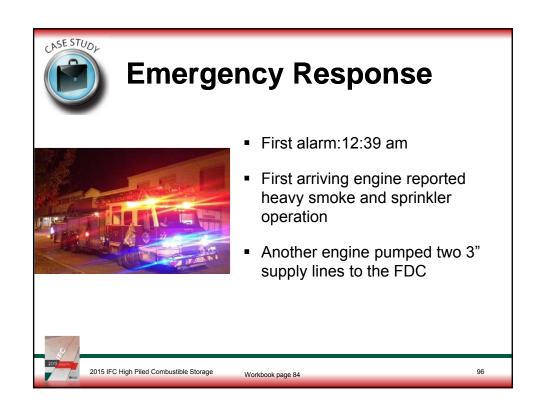
- Approximately four months before the fire, employees "reset" the liquid storage area racks
 - When the reset occurred, in-rack sprinkler protection was not extended into the new locations
- Disgruntled employee poured and ignited one gallon of paint thinner in the adjacent aisle which housed a vertical display of wood doors



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Emergency Response

- Interior attack team reported:
 - Sprinklers were operating,
 - Smoke was cold, and,
 - Exploding aerosol cans were striking the roof
- Fire pump was not operating at time of arrival
 - Pump was reset and started using the emergency switch
- By 01:54 am: Five alarms with 90 personnel



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Post-Fire Observations



- Rack collapse produced larger spill area
- Non-polar solvents flowed under aerosol rack, causing cans to BLEVE
- Aerosol can missing bottom rim found 52' from collapse area
- 24 ceiling sprinklers and four inrack sprinklers operated

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Contributing Factors

- No in-rack sprinklers in flammable and combustible liquid tiers
- "Target" aisle contained more challenging commodities than those used in original fire test to establish sprinkler criteria
- Several containers lacked pressure-relieving features
 - BLEVEs increased the burning rate and fire area
- Initial fire pump failure
 - Fire department unable to determine if this contributed to the number of sprinklers that operated



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Other Lessons Learned

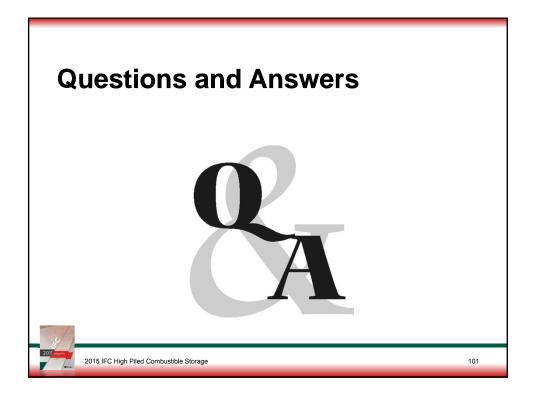


- When in-rack sprinkler protection is specified, provide protection for the entire rack length
- Aisle plans should be prepared and used by design professionals, regulatory officials, building owners and employees



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