Rich Walke  
Creative Technology Inc.

• "Recently" retired from UL after 43 years  
• 29 years conducting and supervising investigations relating to reaction to fire, fire-resistance-rated construction, firestop systems, joint systems and perimeter fire containment systems  
• Developed test method and test equipment for testing joint systems and perimeter fire containment systems  
• 14 years in the UL Codes and Regulatory Services Department  
• Member of ICC Fire Safety Committee during the 2018 and 2021 code development cycles  
• Past member of NFPA 101/5000 Fire Protection Features Committee and NFPA 220/221/5000 Technical Committee  
• Founded Creative Technology Inc. (CTI) after retiring from UL

Thanks!!!  
• A special thanks to Greenheck Fan for much of the content contained in the Duct and Air Transfer Openings Module!!!

Course Description  
This program provides a detailed look at the requirements of Chapter 7 of the International Building Code (IBC) for duct and air transfer openings. The program includes a discussion of code requirements, the referenced standards, the testing process, industry practices, the installation process, the available method of demonstrating code compliance and the maintenance requirements.

Learning Objectives  
• At the end of this program, participants will be able to:  
  1. Understand the importance of achieving code compliance  
  2. Understand the requirements of the 2021 International Building Code for fire-resistance-rated construction  
  3. Understand the requirements of the 2021 International Building Code for the protection of ducts and air transfer openings

Learning Objectives Cont.  
3. Understand the installation requirements of NFPA 80 and 105  
4. Understand the various resources available for demonstrating compliance with the requirements of the 2021 International Building Code  
5. Understand the maintenance requirements of NFPA 80 and 105 as required by the 2021 International Fire Code
Agenda

- Welcome and Introductions
- Importance
- Fire Event Timeline
- Fire-Resistance-Rated Construction
- Breaches in Fire-Resistance-Rated Construction

Agenda Cont.

- Protection of Ducts and Air Transfer Openings
  - Product Overview
  - Specification & Testing Requirement
  - Code Requirements (2021 IBC)
  - Industry Driven Installation Requirements
  - NFPA 80 and 105 Installation Requirements

Agenda Cont.

- Navigating the UL Online Directory
- Navigating the Intertek Online Directory
- International Fire Code Maintenance Requirements
- Summary and Closing

Importance

- Mandated by codes and standards
- Protect the lives and property of those who live, work and play in your jurisdiction
- Protect you and your jurisdiction from liability

Importance Cont.

Fire Event Timeline
Fire-Resistance-Rated Construction

International Building Code Requirements for Fire-Resistance-Rated Construction

Code Requirements

• Chapters 3, 4, 5, 6, 7 and 10 of the IBC
• Chapters 3 and 4 – Defines Occupancies
• Chapter 5 – General Building Heights and Areas
  • Permitted building size based on four factors:
    • Type of construction
    • Occupancy
    • Available frontage
    • Use of sprinklers

Code Requirements Cont.

• Section 508 – Covers mixed use considerations
• Chapter 6 – Types of Construction
• Table 601 – Establishes hourly rating required for building elements based on Type of Construction

Code Requirements Cont.

• Chapter 7 – Fire and Smoke Protection Features
  • 703.2.1 – Fire-resistance ratings shall be determined in accordance with ASTM E119 or UL 263 without the use of sprinklers
  • 703.2.1.1 – Nonsymmetrical walls shall be tested from both faces
  • 703.2.1.3 – Restrained Classification. Assemblies considered unrestrained unless registered design professional provides evidence satisfactory to AHJ that construction qualifies for restrained classification per ASTM E119 or UL 263

Code Requirements Cont.

• 703.2.2 – Required fire resistance may be established based on any of the following:
  • Designs documented from approved sources
  • Prescriptive requirements from Section 721
  • Calculations in accordance with Section 722
  • Engineering analysis based on ASTM E119 or UL 263
  • Fire-resistance designs certified by an approved agency (added to the 2015 IBC)
Code Requirements Cont.

- **703.2.3** – Fire-resistance ratings shall be established based on Section 104.11
- **Table 705.5** – Establishes hourly rating required for exterior walls based on fire separation distance, type of construction and occupancy
- Breaches of assemblies shall be protected in accordance with Sections 714, 715, 716 and 717

Code Requirements Cont.

- **Chapter 10** – Means of Egress
  - Establishes hourly rating required for components of the means of egress sometimes based on Occupancy Group and use of sprinklers

Fire Resistance

- Expressed as an Hourly Time Period
- Ratings range from 1/2 to 4 hours
- Containment of Fire to Room or Floor of Origin, and Structural Fire Resistance

Product Categories

- **UL Product IQ** at [www.ul.piq](http://www.ul.piq)
- **BXUV** – Fire Resistance Ratings – ANSI/UL 263
  - Includes approximately 2050 individual designs
  - Proprietary products specified in these designs are covered in 58 individual product categories

Where Do You Find the Most Current Designs?

- Online Directories from the testing laboratories
  - FM Approvals
  - ICC NTA
  - Intertek
  - UL Solutions

Breaches in Fire-Resistance-Rated Construction

- Penetrations (Section 714)
- Fire-Resistant Joint Systems (Section 715)
- Opening Protectives (Section 716)
- Ducts and Air Transfer Openings (Section 717)
Breaches in Fire-Resistance-Rated Construction Cont.

Do breaches really impact the performance of a fire-resistance-rated assembly?

Absolutely!!!

• Unsealed or improperly sealed breaches cost lives and property!
  • MGM Grand, Las Vegas, NV – Fire confined to 1st floor. Eighty-four fatalities, most on upper floors.
  • Hilton Hotel, Las Vegas, NV – Fire spread from 8th to 23rd floor in 25 minutes at exterior of building. Eight fatalities.
  • First Interstate Bank, Los Angeles, CA – Fire spread from 12th to 16th floor through improperly protected penetrations and through unprotected perimeter joint. One fatality.
  • One Meridian Plaza, Philadelphia, PA – Fire spread from 22nd to 30th floor through improperly protected penetrations and through perimeter joint. Three fatalities.

Duct and Air Transfer Openings

Product Overview
Life Safety Dampers

Life-Safety Damper Product Categories

• Fire Dampers
• Smoke Dampers
• Combination Fire Smoke Dampers
• Corridor Dampers
• Ceiling Dampers

Life-Safety Damper Applications

1. Where Mandated by Building Codes
   • To protect duct and air transfer openings through rated construction
   • “Compartmentalize” a building into fire and smoke zones
2. As part of an Engineered Smoke Control System
International Building Code (IBC)

→ Ch. 7 – Fire & Smoke Protection Features
→ Sec. 717 – Ducts & Air Transfer Openings

• Baseline Requirements:
  • Dampers must be listed & labeled to applicable UL standard
  • Dampers must be installed in accordance with manufacturer’s instructions
  • Define the type of damper required to protect openings through each type of rated building element

UL Damper Test Standards

• UL 555 – Fire Dampers
• UL 555S – Smoke Dampers
• UL 263 or 555C – Ceiling Dampers

Specification Requirements

UL 555 Fire Dampers

Fire Rating

• 1½ hour
  • For use in walls, floors, and partitions with fire resistance ratings of less than 3 hours*.
• 3 hour
  • For use in walls, floors, and partitions with fire resistance ratings of 3 hours or more*.

* Per NFPA 90A “Standard for the Installation of Air-Conditioning and Ventilating Systems” and 2021 IBC Table 717.3.2.1

UL 555 Fire & Hose Stream Test

Life-Safety Damper Specification & Testing Requirements

Fire Dampers

Required Elements of an “Approved” Life-Safety Damper Installation

1. Rated Barrier
2. Listed Product
3. Installation Requirements
Closure Device Types

- Fusible Links
- Thermostats

Closure Devices Temperature Requirements

- Approximately 50°F above maximum ambient temperature
- Minimum: 160°F
- Maximum: 212°F for static application & 350°F for dynamic application

UL 555 Fire Dampers

1½ hr; 3 hr

Hourly Fire Rating

Horizontal, Vertical

Primary Closure Temperature

169°F, 212°F, 286°F, 350°F

Secondary Closure Temperature (if necessary*)

250°F, 350°F

Velocity Rating (Dynamic Fire Dampers only)

- Minimum Rating: 2,000 fpm
- Extended ratings available in 1,000 fpm increments
- 400 fpm safety factor during tests

Pressure Rating (Dynamic Fire Dampers only)

- Minimum Rating: 4 in. WC (1 kPa)
- Extended ratings available in 2 in. WC (0.5 kPa) increment
- 0.5 in. WC (0.125 kPa) safety factor during tests

* A secondary closure device is an optional feature that is often used in conjunction with an engineered smoke control system.
Specification Requirements
UL 555S Smoke Dampers

Velocity and Pressure Ratings
- Velocity: 2,000 fpm, 3,000 fpm, or 4,000 fpm – same as dynamic fire dampers
- Pressure: 4 in. WC, 6 in. WC or 8 in. WC – same as dynamic fire dampers
- In addition to proving that the damper can close against the rated velocity and pressure, smoke dampers must be able to reopen

Operational and Temperature Ratings
- Can not be lower than the rating of the closure device – combination fire smoke dampers only
- Minimum Temperature Rating: 250ºF
- Extended ratings in increments of 100ºF

Damper Leakage Classifications

<table>
<thead>
<tr>
<th>Classification</th>
<th>4 in. wc</th>
<th>8 in. wc</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>8</td>
<td>11</td>
</tr>
<tr>
<td>II</td>
<td>20</td>
<td>28</td>
</tr>
<tr>
<td>III*</td>
<td>80</td>
<td>112</td>
</tr>
</tbody>
</table>

Class II is required for all smoke dampers. Combines I and II and adds III.

Summary of Smoke Damper Specification Requirements

<table>
<thead>
<tr>
<th>Smoke Dampers</th>
<th>Velocity Rating</th>
<th>Pressure Rating</th>
<th>Operational Temperature Rating</th>
<th>Position Indication Switches</th>
<th>Leakage Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2000 fpm; 3000 fpm; 4000 fpm</td>
<td>4 in. WC; 6 in. WC; 8 in. WC; 10 in. WC</td>
<td>250ºF; 350ºF</td>
<td>None, actuator switches, blade mounted switches</td>
<td>Class I, II, or III</td>
</tr>
</tbody>
</table>

Life-Safety Damper Specification & Testing Requirements
Combination Fire Smoke Dampers
Fire Smoke Dampers
• Fire Smoke dampers meet the requirements of both UL 555 and UL 555S

Corridor Dampers
• 1 hour
• Class I or II
• 250ºF

Closure
• As required for fire dampers and smoke dampers
• Corridor dampers must demonstrate acceptable closure performance when subjected to a 150 FPM air velocity across the face of the damper during the fire test

Summary of Corridor Damper Specification Requirements
<table>
<thead>
<tr>
<th>Specification Requirements</th>
<th>Corridor Dampers</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Corridor Dampers</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Hourly Fire Rating</strong></td>
<td>1 hr</td>
</tr>
<tr>
<td><strong>Leakage Rating</strong></td>
<td>Class I or II</td>
</tr>
<tr>
<td><strong>Operational Temperature Rating</strong></td>
<td>250ºF</td>
</tr>
<tr>
<td><strong>Air Velocity</strong></td>
<td>150 FPM over face during fire test</td>
</tr>
</tbody>
</table>
Ceiling Radiation Dampers

When are they used?
To protect opening penetrations in the ceiling membrane of fire-resistive-rated floor/ceiling and roof/ceiling assemblies.

When can I use them?
Application 1: In UL rated floor ceiling assemblies that were tested with a generic “hinge-door-type” damper.

Application 2: In UL floor/ceiling assemblies were tested with specific ceiling damper models (i.e. proprietary designs).

Ceiling Radiation Dampers

Applicable Test Standards
Ceiling dampers that only carry a UL 555C classification can only be used if assemblies were tested with a generic hinged-door-type damper.

UL Product iQ
UL Category Code: BXUV

When was the UL 263 test conducted with ceiling dampers? If it was not, ceiling dampers cannot be installed in those assemblies in the field!
Ceiling Radiation Dampers

“Combustible” Floor/Ceiling Assemblies

The original test assembly may be the same, but if a damper manufacturer sponsored the test then they control whose products can be listed in the design.

Life-Safety Damper
Code Mandated Applications

Chapter 7
Fire and Smoke Protection Features
Sections 705 – 711 & 713
Requirements for Fire Rated Building Elements
Section 717
Ducts and Air Transfer
Opening Protection

Code Mandated Applications
Of Life-Safety Dampers

Section 717.3.2 – Damper Ratings

717.3.2.1 Fire Damper Ratings

IBC Table 717.3.2.1
Fire Damper Ratings

<table>
<thead>
<tr>
<th>Type of Penetration</th>
<th>Minimum Damper Rating (hours)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Less than 3 hour fire resistance rated assemblies</td>
<td>1½</td>
</tr>
<tr>
<td>3 hour or greater fire resistance rated assemblies</td>
<td>3</td>
</tr>
</tbody>
</table>

Code Mandated Applications
Of Life-Safety Dampers

717.3.2.2 Smoke Damper Ratings

- Smoke dampers leakage ratings shall be Class I or II
- Smoke damper elevated temperature ratings shall be not less than 250°F
Section 717.3.2 – Damper Ratings

717.3.2.3 Combination Fire Smoke Damper Ratings

- Combination fire/smoke dampers shall have the minimum ratings of both fire dampers and smoke dampers

Section 717.3.2 – Damper Ratings

717.3.2.4 Corridor Damper Rating

- One hour fire-resistance rating
- Class I or II leakage rating
- 250°F temperature rating

Section 717.3.3 – Damper Actuation

717.3.3.1 Fire Damper Actuation

- Fusible Links
- Minimum operating temperature 160°F
- Max operating temperature 212°F for static applications & 350°F for dynamic (these are limits from UL 555)

Section 717.3.3 – Damper Actuation

717.3.3.2 Smoke Damper Actuation

- "Listed" Smoke Detector
- Within a Duct – duct mount detector mounted within 5' of the smoke damper
- Above a Door – spot type detector mounted on either side of smoke barrier door opening
- Transfer Opening – spot type detector within 5' (horizontally) of the smoke damper
- Corridor Wall or Ceiling – smoke detection system within the corridor
- Area smoke detection systems may be used if the system covers all areas served by the duct the damper is mounted in

Section 717.3.3 – Damper Actuation

717.3.3.3 Combination Fire Smoke Damper Actuation

- Must meet the actuation requirements of both fire and smoke dampers
- The temperature response device on most combination fire smoke dampers is a bi-metallic disk type thermostat used to cut power to the damper's spring return actuator

Section 717.3.3 – Damper Actuation

717.3.3.5 Corridor Damper Actuation

- Must meet the actuation requirements of both fire and smoke dampers
Section 717.3.3 – Damper Actuation

**717.3.3.4 Ceiling Radiation Damper Actuation**
- Operating temp shall be approx. 50°F above normal temperature in the duct with a minimum rating of 160°F

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Section 717.4 – Access Requirements

- An approved means of access large enough to permit inspection and maintenance of the damper and its parts shall be provided
- Dampers with fusible links and/or internal operators shall have access via min. 12” square access door or removable duct section
- Access opening shall not affect the fire resistance rating of the assembly
- Where access is restricted, damper must be single or multi-blade style and comply with remote inspection requirements of NFPA 80 or 105

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Section 717.4 – Identification Requirements

- Access points shall be permanently identified on the exterior by a label having letters not less than ½ inch reading: FIRE/SMOKE DAMPER, SMOKE DAMPER, or FIRE DAMPER

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Section 717.5 – Where Life-Safety Dampers are Required

- 717.5.1 Fire Walls
- 717.5.2 Fire Barriers
- 717.5.3 Shaft Enclosures
- 717.5.4 Fire Partitions (includes corridors)
- 717.5.5 Smoke Barriers
- 717.5.6 Exterior Walls
- 717.5.7 Smoke Partitions

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Section 717.5.1 Fire Walls

- Most commonly used on lot lines between adjacent buildings.
- In most occupancy types fire walls are required to be rated for 3 hours (see table 706.4)
- Duct and air transfer openings are not permitted in fire walls

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Section 717.5.2 Fire Barriers

- Common Applications: Shaft Enclosures, Exit Enclosures (Stairwells, Elevators)
- Required Fire Resistance Rating:
  - In most occupancy types fire barriers are required to be rated for 2 hours (see table 707.3.10)
  - Required Protection of Duct & Air Transfer Penetrations:
    - Fire Damper
  - Exceptions:
    - Penetrations tested to ASTM E119 or UL 263 tested as part of the rated assembly
    - When fire dampers will interfere with a mechanical smoke control system
    - In fully sprinklered building when the barrier has a rating of 1 hour or less and when the duct is continuous from the air handling equipment to the air subterranean
Section 717.5.2.1 Horizontal Exits

Horizontal Exits are a special instance of Fire Barriers so the fire damper requirement applies

Required Protection of Duct & Air Transfer
Penetrations

Fire Damper and Smoke Damper

• Exceptions (to the Smoke Damper Requirement):
  • None

*Note that the (fire damper) exceptions that apply to fire barriers also apply to horizontal exits

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Section 717.5.3 Shaft Enclosures

Required Protection of Duct & Air Transfer Penetrations

Fire Damper and Smoke Damper

• Exceptions to Fire Damper Requirement:
  • Use of subduct in shaft extending a minimum of 22" vertical into shaft with continuous airflow upward to the outside
  • Penetrations tested during the UL 263 test of the fire-resistance-rated assembly
  • When the dampers will interfere with a mechanical smoke control system per section 909

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Section 717.5.4 Fire Partitions

Common Applications
S - I-1 & R occupancies & tenant spaces in malls; Corridor walls; Elevator lobbies

Required Fire Resistance Rating
1 hour – with some exceptions that allow 1/2 hour

Required Protection of Duct & Air Transfer Penetrations
Fire Damper

• Exceptions:
  • Mall tenant partitions where walls aren’t required to extend to the floor/roof above
  • 26 ga duct, maximum 100 in duct, installed above a ceiling, doesn’t connect corridor to adjacent rooms or terminate at a dead end, and has a 12" long 16 ga sleeve with 16 ga angles and mineral wool packing the annular space
  • In fully sprinklered building when the barrier has a rating of 1 hour or less and when the duct is continuous from the air handling equipment to the air outlet/terminal

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Section 717.5.4.1 Corridors

Corridor walls are a special instance of Fire Partitions so the same construction requirements apply. Rating requirements follow Table 1020.1

Required Protection of Duct & Air Transfer Penetrations

Fire Damper and Smoke Damper

• Corridor Ceilings – Corridor Damper
Section 717.5.4.1 Corridors
Corridor walls are a special instance of Fire Partitions so the same construction requirements apply. Rating requires follow Table 1020.1
Required Protection of Duct & Air Transfer Penetrations
• Ceiling Membrane of Floor/Ceiling Assembly – Ceiling Radiation Damper

Corridor walls are a special instance of Fire Partitions so the same construction requirements apply. Rating requires follow Table 1020.1
Required Protection of Duct & Air Transfer Penetrations
• Corridor Wall (when smoke & draft control doors are required): Smoke Damper

Section 717.5.5 Smoke Barriers
Common Applications
Walls used to separate smoke compartments; Walls used to enclose areas of refuge or elevator lobbies
Required Fire Resistance Rating
1 hour fire resistance rating
Required Protection of Duct & Air Transfer Penetrations
Smoke Damper
• Exceptions:
  • Steel ducts when all openings are in the same smoke compartment
  • In fully-ducted HVAC systems of I-2 occupancies that are equipped with quick response sprinklers in accordance with section 903.3.1.1

Section 717.5.6 Exterior Walls
Required Fire Resistance Rating
Varies by occupancy type, construction type, whether the wall is load bearing or not, and how far the wall is from other buildings – see Tables 601 & 602
Required Protection of Duct & Air Transfer Penetrations
Fire Damper (if the wall is not permitted to have unprotected openings)

Section 717.5.7 Smoke Partitions
Common Applications
Corridor and care-suite walls in I-2 occupancies (hospitals)
Required Fire Resistance Rating
No fire rating required
Required Protection of Duct & Air Transfer Penetrations
Smoke Damper
• Exceptions:
  • When smoke dampers will interfere with a mechanical smoke control system per Section 909

Section 717.6 Horizontal Assemblies
Required Fire Resistance Rating
Typically 2 hour rated
Required Protection of Duct & Air Transfer Penetrations
Shaft Enclosure
Section 717.6.1 Through-Penetrations (of Horizontal Assemblies)

Exceptions to when a Shaft Enclosure is Required
- Ducts or air transfer openings that penetrate a single floor may be protected by a fire damper (except in I-2 & I-3 Occupancies) or a firestop system.

Section 717.6.2 Membrane Penetrations (of Horizontal Assemblies)

Exceptions to when a Shaft Enclosure is Required
- When a listed ceiling radiation damper is installed at the ceiling line where the duct penetrates the ceiling membrane.

Life-Safety Damper Installation Requirements

Framing of Opening
- 1/8 in. per foot of damper width & height (total clearances) – Galv.
- Min 1/4 in. per foot of damper width & height (total clearances)
- Max 6 in. clearance & 3 in. on each side

Traditional Installation
1. The centerline of the damper frame must be in the plane of the wall/floor
2. Annular Space Requirements
   - 1/8 in. per foot of damper width & height (total clearances) – Galv.
   - Min 1/4 in. per foot of damper width & height (total clearances)
   - Max 6 in. clearance & 3 in. on each side

Traditional Installation
3. Retaining Angle Installation
   - Angles must be fastened to the sleeve (not to the barrier)
   - Attachments 2" from corners then 6" OC
   - Angles must overlap barrier by at least 1"
Installation Requirements
Fire and Fire Smoke Dampers

Traditional Installation
4. Duct to Sleeve Connections
   • Transverse Joints
   • TDC/TDF
   • Manufactured Systems
   • Rigid Connection (when allowed)

Installation Requirements
Fire and Fire Smoke Dampers

Single Side Installation
1. No annular space requirements
2. Angles must be attached to both the sleeve and the barrier
3. Allowable damper sizes:
   - Vertical Mount:
     • 80” x 50”
     • 50” x 80”
     • 40” x 100”
   - Horizontal Mount:
     • 144” x 96”

* Larger assemblies and 3 hour ratings require angles on both sides of barrier

Installation Requirements
Fire and Fire Smoke Dampers

Out-of-Wall Installations
Commonly used in shaft walls installations where there is no external access to the actuator.

Installation Requirements
Fire and Fire Smoke Dampers

Single Side Angle on 3 Sides
- The retaining angle may be omitted from any of the four sides
- UL Listed
Installation Requirements
Fire and Fire Smoke Dampers

Single Side Angle on 3 Sides

Design I503: Horizontal Non-Concrete Barrier
An Innovative Solution to a Common Construction Challenge

Installation Requirements
Smoke Dampers

Smoke Damper Installation
1. Centerline of damper must be within 24” of smoke barrier
2. No outlet between damper and barrier
3. Damper must be attached to duct 2” from corners and 6” OC

Installation Standards


NFPA 80 - Scope

This standard regulates the installation and maintenance of assemblies and devices used to protect openings:
• in walls,
• in floors,
• and in ceilings
“against the spread of fire and smoke”
NFPA 80 – Installation

- 19.1.3 Combination fire/smoke dampers shall also meet the requirements contained in NFPA 105.
- 19.2 Installation
  - 19.2.1 Dampers shall be installed in accordance with the manufacturer's installation instructions and the listing.
  - 19.2.2 For new damper installations, the damper manufacturer's installation and maintenance instructions shall be maintained on site.

NFPA 80 – Operational Tests – Fire Dampers

- 19.3 Operational Tests
  - 19.3.1 Fire Dampers. After the installation of a damper is completed, an operational test shall be conducted.
    - 19.3.1.1 The damper shall fully close from the open position.
    - 19.3.1.2 When equipped with smoke detection activation, testing shall be performed in accordance with NFPA 4.
    - 19.3.1.3 For dynamic dampers, it shall be verified that the system airflow where the damper is installed is within the velocity rating of the damper listing.
    - 19.3.1.4 The operational test shall verify that there are no obstructions to the operation of the damper.
  - 19.3.2 Combination Fire/Smoke Dampers. After the installation of a dynamic combination fire/smoke damper is complete, an operational test shall be conducted.
    - 19.3.2.1 The test shall determine that the system has been installed and functions as intended.
    - 19.3.2.2 The operational test shall be conducted under nonfire HVAC airflow conditions as well as static flow conditions.
    - 19.3.2.3 The operational test shall verify that there are no obstructions to the operation of the dynamic combination fire/smoke damper.

- 19.3.4 Documentation. All inspections and testing shall be documented, indicating the location of the fire damper, date(s) of inspection, name of inspector, and deficiencies discovered. The documentation shall have a space to indicate when and how the deficiencies were corrected.

- 19.4 Acceptance Testing
  - 19.4.1 Acceptance testing of fire dampers shall be performed by a qualified person with knowledge and understanding of the operating components of the type of assembly being subject to testing and the system in which it is installed.
  - 19.4.2 Before testing, a visual inspection shall be performed to identify any damaged or missing parts that can create a hazard during testing or affect operation or resetting.
NFPA 80 – Acceptance Testing

19.4.3 Actuated Dampers
- 19.4.3.1 Acceptance testing of dampers designed to close via an electric or pneumatic actuator shall be conducted by removing electrical power or air pressure from the actuator and ensuring that the damper closes properly.
- 19.4.3.2 Electrical power or air pressure shall then be reapplied to the damper to confirm that it returns to its full-open position.

19.4.4* Nonactuated Dampers
- 19.4.4.1 Acceptance testing of dampers designed to close via a spring(s) or by gravity shall be conducted by removing the fusible link and ensuring that the damper closes properly.
- 19.4.4.2 The damper shall then be manually reset to its full-open position and the fusible link shall be reinstalled.

Navigating the UL Online Directory

UL Product iQ

Product Categories
Dampers

- Damper related Product Categories (i.e. CCNs)
  - Fire Dampers, Smoke Dampers, Combination Dampers and Corridor Dampers are listed in the category “Dampers for Fire Barrier and Smoke Applications” (EMME)
  - Ceiling Radiation Dampers are listed under the categories “Air Terminal Units” (BZGU), Ceiling Air Diffusers (BZZU) and Ceiling Dampers (CABS)

Guide Information

- Equipment, materials or systems included in the Category
- Intended use, restrictions or supplemental information that apply
- Standard(s) used to evaluate products under the Category
- Listing or Classification Mark information for the Category
Product iQ – UL’s New Online Directory

- Replaces the old Online Certifications Directory which was developed in 1999
- Identifies Certified products, designs, systems, assemblies and constructions
- Helps you achieve code compliance
- Is continuously updated
- Requires registration to create user account
- Basic Service – no charge for use

Product iQ – UL’s New Online Directory

- Paid Subscription Service provides more features
  - Save Searches
  - Tags and Groups
  - Confirmation Letters
  - Vanity addresses
  - www.ProductIQ.UL.com
  - www.UL.com/ProductIQ
  - www.UL.com/PiQ

UL Product iQ – www.ul.com

Scroll to the bottom of the page

UL Product iQ – www.ul.com

What do you want to do today?
  - Find a product certification
  - Search the Standards catalog
  - Visit the Marks and Label Center

UL Product iQ Cont.

UL Product iQ Cont.
Smart Search for a design if design number is known

- Design No. L501

OR, Using an iQ Plus Search
iQ Plus Search under Building Materials and Systems for fire rated wall design based on specific parameters:

- Wood stud/gypsum board wall assembly
- 2 hour rating
- Gypsum board supplied by the United States Gypsum Company
Also added 2 hr as required rating

Smart Search for a ceiling radiation damper manufactured by Greenheck Fan
UL Product iQ Cont.

With Paid Subscription, develop Confirmation Letter with 1 Click

Navigating the Intertek Online Directory

Intertek Directory of Building Products

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Search for a ceiling radiation damper manufactured by Broan-NuTone for use as an option for a hinged blade damper in a fire-resistance-rated horizontal assembly.

---

**Fire Code Maintenance Requirements**

- NFPA 101
- NFPA 1
- International Fire Code
  - States Minimum Requirements
  - States Minimum Frequency

---

**2021 International Fire Code Maintenance**

**SECTION 701 - GENERAL**

- **701.1 Scope.** The provisions of this chapter shall govern the inspection and maintenance of the materials, systems and assemblies used for structural fire-resistance, fire-resistance-rated construction separation of adjacent spaces and construction installed to resist the passage of smoke to safeguard against the spread of fire and smoke within a building and the spread of fire to or from buildings. New buildings shall comply with the IBC.
SECTION 701
GENERAL

• 701.5 Maintaining protection. Materials, systems and devices used to repair or protect breaches and openings in fire-resistance-rated construction and construction installed to resist the passage of smoke shall be maintained in accordance with Sections 703 through 707.

• 701.6 Owner’s responsibility. The owner shall maintain an inventory of all required fire-resistance-rated construction, construction installed to resist the passage of smoke and the construction included in Sections 703 through 707 and Sections 602.4.1 and 602.4.2 of the IBC. Such construction shall be visually inspected by the owner annually and properly repaired, restored or replaced where damaged, altered, breached or penetrated.

Records of inspections and repairs shall be maintained. Where concealed, such elements shall not be required to be visually inspected by the owner unless the concealed space is accessible by the removal or movement of a panel, access door, ceiling tile or similar movable entry to the space.

SECTION 706
DUCT AND AIR TRANSFER OPENINGS

• 706.1 Maintaining protection. Dampers protecting ducts and air transfer openings shall be inspected and maintained in accordance with NFPA 80 and NFPA 105. Other products or materials used to protect the openings for ducts and air transfer openings shall be securely attached to or bonded to the construction containing the duct or air transfer opening, without visible openings through or into the cavity of the construction. Any damaged products or materials protecting duct and air transfer openings shall be repaired, restored or replaced.

• 706.2 Unprotected openings. Unprotected duct and air transfer openings in fire-resistance-rated construction and construction installed to resist the passage of smoke shall be protected so as to comply with requirements that were in effect when the building was constructed.

Frequency
“Each damper shall be tested and inspected 1 year after installation” and then “every 4 years, except in hospitals, where the frequency shall be every 6 years”
**Test Method**

“The operational test of the damper shall verify that there is no damper interference due to rusted, bent, misaligned, or damaged frame or blades. At the completion of the test, the damper shall be returned to the fully open position, and it shall be verified that the damper is unobstructed and in a fully operational mode.”

**NFPA 80 – Fire Dampers with Fusible Links**

- Remove fusible link, allow damper to close, verify complete closure, return to open position, reinstall fusible link, verify damper is unobstructed

**NFPA 80 & 105 – Smoke & Combination Fire Smoke**

- Traditional test method requires visual confirmation of damper operation
- Remove power from actuator and allow spring return mechanism to close damper, verify complete closure, reapply power to reopen damper, verify damper is unobstructed and fully open
- 2019 editions of NFPA standards now allow for remote testing
  -- Damper position indication (OCI or actuator end switch) can provide confirmation of damper operation

**Periodic Testing Requirements for Dampers That Do Not Use a Fusible Link to Operate**

**Remote Inspection Method**

**Requirements for Utilizing the Remote Inspection Method:**

1. Shall positively indicate a damper’s fully-open and fully-closed position
2. The initial inspection shall include a visual inspection of the damper in accordance with 19.5.2.3.2
3. The visual inspection shall confirm that the position indication method accurately reflects the full-open and fully-closed position of the damper

**Remote Test Procedure**

1. Use the position indication functionality to confirm that the damper is in its intended normal position (typically open)
2. Command the damper to the position opposite its normal position (typically closed). Use the position indication device to confirm that the damper has moved to that position
3. Command the damper back to its original position and use the position indication device to confirm that it has reached that position
4. If the damper fails to comply with steps 1 thru 3, a visual inspection must be conducted

---

**Thank You for Attending!!!**

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Dampers – UL Marking and Application Guide

This Marking and Application Guide applies to Dampers for Fire and Smoke Protection

PREFACE

Building and fire codes require fire and smoke protection features to safeguard building occupants from fire hazards and hazards associated with smoke and hot toxic gases generated during a fire situation. These model codes provide fire and life-safety for both building occupants and fire fighters/emergency responders during emergency operations. One important aspect of this protection scheme is based on limiting the movement of fire, along with the associated smoke and toxic gases, from traveling throughout the building using a compartmentation approach that creates “fire areas”. This includes requiring fire-resistance-rated assemblies, such as fire walls, fire barriers, fire partitions, shaft enclosures and horizontal assemblies be provided to limit the spread of fire. Building and fire codes also include requirements designed to limit the movement of smoke and toxic gases through the building by requiring smoke barriers and partitions, creating “smoke compartments”. This system of passive protection is an integral part of the overall fire safety approach taken by the model codes.

This marking and application guide provides important information on limiting the spread of fire, smoke and toxic gases by protecting duct penetrations and air-handling openings in fire and smoke rated assemblies. There are five types of dampers recognized by the model codes for this purpose: fire, smoke, combination fire-smoke, ceiling and corridor dampers. UL certifies all five types of dampers in accordance with the requirements in model building, fire, and mechanical codes. These dampers and the applications for which they are certified are covered in detail in this guide. There are also duct protection methods that are an integral part of fire-resistance rated assemblies, and are described within the designs. (See section 3)

For information related to volume control dampers intended for installation in air-handling spaces (plenums) as defined in NFPA 90A, see the UL product category EIMZ. For information on smoke control systems, see NFPA 92. For information on exhaust dampers used in commercial cooking exhaust hoods, see the UL product category YXZR and UL’s Commercial Cooking and Food Service Equipment Marking and Application Guide.

More information on those products is located in UL’s online certifications directory, Product iQ™, available at www.ul.com/PiQ. Product iQ is free to use, but does require a one-time registration.

UL has developed this guide for use by code and inspection authorities, architects, contractors, installers and other interested parties. It is intended to aid in understanding the types of dampers which exist, in association with the applicable codes and standards to facilitate safe, code-compliant installations.

UL Marking and Application Guides are updated as necessary due to new product development, changes in the codes, or the need for clarification. To confirm the current status of any UL Marking and Application Guides, please consult the Code Authorities page of the UL Web site.
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1. INTRODUCTION

A. USE OF THIS GUIDE

This guide is intended to assist users to locate, specify or verify the correct type and code compliant UL Listed damper based on the use and installation location.

The model codes require dampers used in these applications to be “listed”. These dampers have been “UL Classified”, which is the terminology used by UL to inform the product has been evaluated for specific functions and applications. “Certified” is another term used by UL to identify that the product has been evaluated by a third party certification organization in accordance with the appropriate required standard. The terms “listed”, “certified” and “classified” as used by UL all meet the definition of “listed” as described in the model codes.

The four-letter code associated with products covered in this marking and application guide is the UL category code designation for that product. Each category code provides a link to the published product GuidelInfo for that product and links to the products certified within that category. The product GuidelInfo is a technical document which details the scope of the products covered, information relating to limitations or special conditions applying to the product, the requirements used for the investigation of the products and general installation and use information. Product GuidelInfo is available in UL Product IQ. The information provided in the product GuidelInfo is different from the overview and expanded explanatory information contained in this marking and application guide.

2. DAMPER TYPES

Dampers commonly fall into five types, each with a specific function and end-use application. Types of dampers include fire dampers, smoke dampers, combination fire-smoke dampers, ceiling dampers and corridor dampers. Their functions and performance requirements will vary depending on the damper type.

Additional information is also available in the UL Guide Information for Fire Resistance Ratings (BXUV) in Part III (Floor-Ceilings and Roof-Ceilings), Section 16 – Air Ducts and Protection Systems. Category EMME covers damper types A-D on the following list and type E is covered by CABS:

A. FIRE DAMPERS
B. SMOKE DAMPERS
C. COMBINATION FIRE AND SMOKE DAMPERS
D. CORRIDOR DAMPERS
E. CEILING DAMPERS

See also BZGU for air terminals and BZZU ceiling air diffusers

A. FIRE DAMPERS

Fire dampers are designed to close automatically when heat is detected, and are used to restrict the spread of fire where ducts and air transfer openings penetrate fire walls, fire barriers, fire partitions, horizontal assemblies and shaft enclosures. The building codes specify where fire dampers are required, and establish how the fire damper is to be installed in the field.
Fire dampers are available in two types, static fire dampers and dynamic fire dampers. Fire dampers for use in either static systems or dynamic systems are certified by UL with an hourly fire-protection rating, either 1-1/2 or 3 hours.

Fire dampers for use in static systems, as their name implies, are only to be used in duct systems or penetrations where the HVAC system is automatically shut down in the event of a fire.

Fire dampers for use in dynamic systems are required at locations where fan pressure and airflow continue to operate during a fire incident, and as such, the dampers are expected to operate (close) against the air velocity and pressure produced by the system fan. In addition to an hourly fire-protection rating, fire dampers for use in dynamic systems are also provided with an airflow rating which indicates the maximum velocity (damper open) and static pressure (damper closed) for which the damper is designed. Refer to the section in this guide entitled Airflow Ratings for a more detailed explanation of the limitations of the ratings.

Fire dampers are tested as part of fire-resistance rated vertical or horizontal assemblies in accordance with the Standard for Fire Dampers, UL 555, and are listed under (EMME) category. Fire dampers are investigated for use in specific fire-resistive vertical or horizontal assemblies as specified by the installation instructions that are supplied by the product manufacturer. Each listing is specific with respect to (1) construction details of the assembly in which the damper is installed, (2) the hourly fire-protection rating, (3) the damper mounting position (i.e. vertical or horizontal), (4) the maximum size of a single section, and (5) the maximum size of multiple damper sections. In addition, listings of fire dampers for use in dynamic systems will also include the maximum air flow and maximum static pressure for which the damper is listed.

B. SMOKE DAMPERS

Smoke dampers are used to restrict the movement of smoke where ducts and air transfer openings penetrate assemblies that are designed to restrict the movement of smoke. These devices are installed to operate automatically, controlled by a smoke detection system, and, where required, capable of being positioned from a remote command station.

Smoke dampers may be required where ducts penetrate through smoke barriers or smoke partitions, or at other locations within an engineered smoke control system. Smoke dampers can be used in HVAC systems where the fans are shut down in the event of fire, and can also be used in smoke control systems designed to operate during a fire incident. Smoke dampers are designed to operate against air velocity and fan pressure.
Smoke dampers listed by UL have a leakage class rating that indicates the level of air leakage measured through the damper under test conditions. Leakage ratings are identified as Class Designation I, II or III as shown in the following table. Leakage ratings of smoke dampers are established at a minimum differential pressure of 4 in. water gauge (WG), across the closed damper. Leakage rates may also be established at higher differential pressures, in increments of 2 in. water gauge. The model codes require a Class I or II rated smoke damper.

**Maximum Leakage (cfm/ft²)**

<table>
<thead>
<tr>
<th>Class</th>
<th>4 In. WG</th>
<th>6 In. WG</th>
<th>8 In. WG</th>
<th>10 In. WG</th>
<th>12 In. WG</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>8.0</td>
<td>9.5</td>
<td>11.0</td>
<td>12.5</td>
<td>14.0</td>
</tr>
<tr>
<td>II</td>
<td>20.0</td>
<td>24.0</td>
<td>28.0</td>
<td>31.5</td>
<td>35.0</td>
</tr>
<tr>
<td>III</td>
<td>80.0</td>
<td>96.0</td>
<td>112.0</td>
<td>125.0</td>
<td>140.0</td>
</tr>
</tbody>
</table>

Smoke dampers are also provided with an airflow rating maximum velocity (damper open) and static pressure (damper closed). Refer to the section in this guide entitled [Airflow Ratings](#) for a more detailed explanation of the limitations of the ratings.

Smoke dampers are tested as part of vertical or horizontal assemblies in accordance with the Standard for Smoke Dampers, UL 555S, and are Listed under the (EMME) category. Smoke dampers are investigated for use in specific vertical or horizontal assemblies as specific in the installation instructions supplied with the product. Each listing is specific with respect to (1) construction details of the assembly in which the damper is installed, (2) the air leakage rating, (3) the damper mounting position (i.e. vertical or horizontal), (4) the minimum and maximum sizes of a single section, and (5) the maximum size of multiple damper sections.

**C. COMBINATION FIRE-SMOKE DAMPERS**

Combination fire-smoke dampers are used to restrict both the spread of fire and movement of smoke where ducts and air transfer openings penetrate assemblies that are designed to restrict the passage of both fire and smoke. Dampers that are marked as combination dampers comply with both the Standard for Fire Dampers, UL 555 and the Standard for Smoke Dampers, UL 555S, are listed under the (EMME) category.

**D. CORRIDOR DAMPERS**

Corridor dampers are combination fire-smoke dampers that have been specifically evaluated for mounting only in ceilings of fire-resistance-rated corridors, where the corridor ceiling is permitted by the building code to be constructed as required for the corridor walls (sometimes referred to as “tunnel corridors”).

Corridor dampers are tested horizontally as installed in specific tunnel corridor ceiling constructions in accordance with both the Standard for Fire Dampers, UL 555 and the Standard for Smoke Dampers, UL 555S, and are covered under the (EMME) category. Corridor dampers are investigated for both a fire-resistance rating of 1 hour, and a Class I or II leakage rating as defined under SMOKE DAMPERS. Leakage ratings of corridor dampers are determined at an elevated temperature 250°F or 350°F. Leakage ratings of corridor dampers are established based on test conditions using air. Corridor dampers have also demonstrated acceptable closure performance when subjected to 150 fpm velocity across the face of
the damper during fire exposure. Corridor dampers are investigated for use in specific horizontal ceiling constructions as specified in the installation instructions supplied with the product.

Each listing is specific with respect to (1) construction details of the ceiling in which the damper is installed, (2) the hourly fire-protection rating, (3) the damper leakage Class, (4) the minimum and maximum size of a single damper section.

E. CEILING DAMPERS

Ceiling dampers (referred to as ceiling radiation dampers in the International Building Code) are intended to function only as a heat barrier to limit heat transfer, into the concealed space of a fire-resistance-rated floor-ceiling or roof-ceiling assembly where ducts or air transfer openings are made only through the ceiling membrane that is part of the fire-resistance rated assembly. As such, the building codes have not defined the use of these products in so far as their use as smoke barriers, nor do the UL certifications include the use of these products to limit the migration of smoke or passage of flame. Ceiling membranes are part of floor-ceiling or roof-ceiling fire resistance rated assemblies that have been evaluated in accordance with the Standard for Fire Tests of Building Construction and Materials, UL 263. The construction of floor-ceiling or roof-ceiling assemblies evaluated by UL are published in the BXUV product category. The GuidelInfo provides additional details regarding the design, construction, and use of these assemblies.

Ceiling dampers are designated as either static or dynamic and are evaluated for use in HVAC systems. Static ceiling dampers are used in duct systems where the airflow is automatically shut down, typically by activation of area smoke detection or the automatic fire alarm system. Dynamic ceiling dampers are required at locations in which fan pressure and airflow remain in operation during a fire incident. Dynamic dampers for use in HVAC systems are also provided with an airflow rating which indicates the maximum velocity (damper open) and static pressure (damper closed) for which the damper is designed, similar to the ratings provided for a traditional listed (EMME) smoke damper.

Although these ratings relate to individual dynamic ceiling damper models it is important to note that both static and dynamic ceiling dampers do not have an assigned hourly fire-resistance rating. Rather, ceiling dampers are tested as components of UL fire-resistance designs and are intended to be installed following the manufacturer’s installation instructions provided with the product, and the specifications detailed in each UL fire-resistance design. Ceiling dampers labeled for use in dynamic systems are also suitable for use in static systems where they have been investigated as a component of the floor/ceiling or roof/ceiling fire-resistance design.

Methods of evaluation for ceiling dampers

Ceiling dampers are evaluated by UL using one of two methods as explained below.

• Method 1.

Ceiling Dampers For Use In Lieu Of Hinged Door Type Dampers – Where floor-ceiling or roof-ceiling designs contain air ducts and specify the use of hinged door type dampers over each duct outlet, ceiling dampers are investigated for use in lieu of the specified hinged door type dampers.

The basic Standard used to evaluate ceiling dampers for use in lieu of hinged door type dampers is The Standard for Ceiling Dampers, UL 555C. It is important to note that ceiling dampers covered for this specific application are only intended for use in those UL fire resistance designs that indicate the use of a hinged door type damper in the design. This information is located in the UL Product IQ database in the text and drawings of the specific UL fire resistance designs. The UL certification of ceiling dampers does not cover the products for general installation in any floor-
ceiling or roof-ceiling design. Examples of this scenario can be found in UL Fire Resistance Design Nos. G214, G526 and L201.

Ceiling dampers evaluated in this fashion are covered under the product categories Air Terminal Units (BZGU), Ceiling Air Diffusers (BZZU) and Ceiling Dampers (CABS). The Classification text for ceiling dampers evaluated in this manner will specify the types of designs in which they may be used and the conditions under which they may be substituted for the hinged door type dampers.

- **Method 2.**

  **Ceiling Dampers For Use In Specific Fire Resistance Designs** – Alternatively, some floor/ceiling or roof/ceiling fire resistance rated assemblies specify one or more specific ceiling dampers. Dampers covered by this method of evaluation are generally tested along with the specific design construction in accordance with the Standard for Fire Tests of Building Construction and Materials, UL 263, in addition to UL 555C. Applicable information describing the installation of ceiling dampers for this application, include a reference to the specific ceiling damper model, an indication that the fire resistance design ratings were developed under conditions employing air movement and the maximum qualified velocity rating, is included in the text and drawings for the specific designs in UL Product iQ. Examples of this scenario can be found in the follow UL Fire Resistance Designs. L501, L521 and M557.

  Ceiling dampers evaluated for use in specific fire resistance rated designs are covered under the Ceiling Dampers (CABS) category. The UL certification for the ceiling dampers will make reference to the specific floor-ceiling or roof-ceiling designs in which they are intended to be installed as well as the applicable static or dynamic designation. Dynamic ceiling dampers are also marked with the maximum air flow and closure pressure for which the damper has been investigated.

  The application of ceiling dampers are distinctly different than the applications of the other types of dampers. Refer to the section in this Guide entitled Horizontal Dampers under Installation Considerations for a detailed explanation of these differences.

3. **ALTERNATE TYPES OF PROTECTION FOR DUCT OUTLETS**

Under certain conditions, duct openings through the ceiling membrane of a fire resistance-rated ceiling may be protected using either Duct Protection Systems A or B, as described in the Guide Information for Fire Resistance Ratings – ANSI/UL 263 (Product Category BXUV). Below is information describing the use of Duct Outlet Protection Systems A and B.

A. **DUCT OUTLET PROTECTION SYSTEM A (As Permitted by the Individual Designs within BXUV)**
Duct Outlet Protection System A is only to be used where specified in an individual UL Fire Resistance Design. This method of construction consists of a combination of protecting the inside of rectangular shaped steel ducts with a minimum 1 in. thick, 3.0 to 5.0 pcf glass fiber duct lining, applying an acoustical ceiling lay-in panel on top of the duct, and protecting the duct outlet with ceramic paper where specified in the individual design. See the Guide Information for Fire Resistance Ratings – ANSI/UL 263 (category BXUV) for further details on the use of this protection method.

B. DUCT OUTLET PROTECTION SYSTEM B (Permitted where a steel duct with a hinged-door damper is described in a fire resistance-rated design)
Transverse Cross-Section

Item 1 – Steel Air Duct
Item 2 – UL Certified Mineral Wool Batts
Item 3 – Ceramic Paper

Duct Outlet Protection System B may be used in any design which contains a steel duct with the duct outlet protected by a hinged door damper, for equal or smaller outlet size. This system has been investigated for effectiveness in restricting the transfer of heat into the concealed space above the ceiling. This method of construction consists of protecting the outside of rectangular shaped steel ducts with a minimum 1-1/4 in. thick, 3.5 to 8.0 pcf mineral wool batts and protecting the duct outlet with ceramic paper where specified in the individual design. See the Guide Information for Fire Resistance Ratings – ANSI/UL 263 (category BXUV) for further details on the use of this protection method.

4. DAMPER CODES AND STANDARDS

Dampers are intended to be installed in accordance with locally enforced building, fire and life safety codes, and in accordance with standards referenced in those codes. In many cases these codes require dampers to be listed and labeled in accordance with UL 555, UL 555S and/or UL 555C.

Detailed information on damper related codes and standards can be found in Appendix A.

UL certifies damper related products under the following product categories.

<table>
<thead>
<tr>
<th>Category Code</th>
<th>Category Name</th>
<th>Standard Used</th>
</tr>
</thead>
<tbody>
<tr>
<td>BZGU</td>
<td>Air Terminal Units</td>
<td>UL 263 and UL 555C</td>
</tr>
<tr>
<td>BZZU</td>
<td>Ceiling Air Diffusers</td>
<td>UL 263 and UL 555C</td>
</tr>
<tr>
<td>CABS</td>
<td>Ceiling Dampers</td>
<td>UL 263 and UL 555C</td>
</tr>
<tr>
<td>EMME</td>
<td>Dampers for Fire Barrier and Smoke Applications</td>
<td>UL 555, UL 555S</td>
</tr>
</tbody>
</table>
5. INSTALLATION CONSIDERATIONS

Model codes include requirements to restrict the spread of fire and smoke through a building using assemblies with specific requirements concerning their construction and placement. Openings in these assemblies must be protected in a manner which compliments the intent of the assembly.

In order to function properly, a damper must be installed in accordance with the applicable code requirements and its listing as well as the manufacturers installation instructions.

An approved means for proper access to the damper for inspection, testing and maintenance must be provided for each Damper installation.

Manufacturer’s installation instructions for dampers are reviewed in detail as part of their certification in accordance with the applicable Testing Standards. It is recommended that these manufacturer’s instructions be included with the construction document submitted with a building permit application for plan review and approval by the code authority. Instructions are required to be shipped with each Damper for use by the installation contractor at the construction site. Fire or smoke dampers are not to be installed using firestopping materials unless this method of installation is explicitly permitted by the manufacturer’s installation instructions provided with the damper.

Below are some installation considerations which should be considered prior to installation of the damper.

A. DAMPERS IN HORIZONTAL ASSEMBLIES

Since there are multiple types of dampers for use in protecting openings in horizontal assemblies, it is important to carefully consider the proper damper for each application. The correct damper depends on the application.

As a general rule, vertical ducts rising through fire rated floors are to be protected by fire rated shaft enclosures. As the fire resistive shaft rises through the structure, it is not necessary to protect the opening at the floors the duct passes through because the duct is located in a fire rated shaft. The shaft should be penetrated horizontally so that vertical dampers can be used to protect the penetration through the shaft.

The model codes contain several exceptions to the shaft enclosure requirements. Where a vertical duct penetrates a horizontal assembly without a shaft enclosure, a horizontal fire damper is required. If the horizontal assembly is also a smoke barrier, a combination fire-smoke damper is required.

When the duct penetrates through the membrane ceiling of a fire-resistance-rated floor-ceiling or roof-ceiling assembly, but not through the floor or roof, then a ceiling damper is used. The intent of the lower ceiling membrane is to retard the passage of heat into the concealed space. As such, the ceiling damper must likewise retard the passage of heat. Refer to the section in this guide entitled Ceiling Dampers under Damper Types for a detailed explanation of the limitations of the certifications applied to ceiling dampers.

Openings entirely through the ceiling of a tunnel corridor, where the ceiling is constructed as required for the walls, are protected with corridor dampers. These dampers must restrict the spread of fire and the movement of smoke through the ceiling assembly.

In all cases, the damper manufacturer’s installation instructions depict the appropriate installation parameters and limitations.
B. INSTALLATION INSTRUCTIONS

Each damper shipment is supplied with a copy of the installation instructions appropriate for the specific damper model. These instructions are an integral part of the UL certification on the dampers as UL reviews the instructions as part of the damper listing process. The instructions contain the information necessary to properly install the damper as well as limitations on the installation of the product such as the type of floor or wall construction that is required for the correct installation.

Example of a common damper installation:
The damper shall be secured in the opening using retaining angles. Ducts are attached to the damper sleeve using breakaway methods. A remote sensor device may activate the damper actuator.

Some manufacturers elect to provide basic instructions that cover only common installations, and then rely on supplemental instruction pages that cover unique installation scenarios. As with the basic installation instructions, the supplemental instructions are also an integral part of the UL certification program as the supplemental instructions are also reviewed by UL during the product evaluation.

C. MULLIONS

The certifications covering fire dampers are limited to the single and/or multiple assembly sizes that are evaluated. The size limitations are specified in the published certification information for each damper model.

In certain circumstances, steel mullions can be used to divide a large wall or vertical partition opening into smaller individual openings, allowing fire dampers for use in static systems to be sized and installed within the limitations of the certification. These mullions are generally fabricated in the field. Damper manufacturers can provide installation details covering the fabrication, installation and use of mullions.

Because airflow ratings of fire dampers for use in dynamic systems and combination fire-smoke dampers are size dependent, the use of the mullions discussed herein are only intended for application with fire dampers for use in static systems. Further, the mullions are limited to use in vertical partitions.

D. DAMPER ACTUATORS

Smoke dampers, corridor dampers, and combination fire-smoke dampers are equipped with factory installed electric or pneumatic actuators which can be controlled remotely to open and close the damper blades. The airflow and pressure ratings marked on the dampers are dependent upon the particular combination of damper type, actuator type and linkages between the damper blades and actuator. As
such, field mounting or substitution of actuators is not covered within the scope of the UL certification of
the product. However, this does not necessarily preclude replacement of actuators in the field.

Like any appliance, field servicing of these products is not covered under the scope of the UL certification
program. As with any part of the damper, it is expected that replacement of actuators in the field be done
in accordance with the damper manufacturer’s normal field servicing program.

E. DETECTORS AND SMOKE DAMPERS

Smoke dampers may be required by the model codes or installation codes to be closed when smoke
detectors operate.

Duct type smoke detectors have a minimum and maximum airflow rating. The ratings
must be compatible with the ratings of the smoke damper. Smoke dampers have a
minimum airflow rating of 0 fpm and a maximum airflow rating as marked on the
damper. Duct type smoke detectors typically have a minimum airflow rating of 300-
500 fpm. However, there are duct type smoke detector models available that are
rated for use at zero airflow. For HVAC systems that are shut down in the event of a
fire, smoke dampers equipped with duct type smoke detectors with a greater than
zero minimum airflow rating, may also need to be controlled with a device that will
close the damper in the event that the damper is in the open position when the fans
are shut down.

F. AIRFLOW RATINGS

Dynamic fire dampers, smoke dampers and combination fire-smoke dampers are
marked with airflow and closure pressure ratings. These ratings represent the
maximum airflow and closure pressure ratings tested for that product. The closure
pressure rating is not the pressure drop across an open damper.

Maximum airflow ratings are marked in 1000 fpm increments with a minimum rating
of 2000 fpm. Maximum closure pressure ratings are marked in increments of 2 in.
WG with a minimum closure pressure rating of 4 in. WG.

The end user needs to analyze the expected airflow across an open damper in the design of the HVAC
system. There are many permutations of opened and closed dampers that may occur under different fire
scenarios. The airflow rating for a particular application is not necessarily one that matches the normal
design airflow within the ducts. Some dampers may become fully isolated against the fan pressure.
Authorities having jurisdiction should field-test various combinations of opened and closed dampers to
represent the worst expected condition across the damper.

Similarly, closed dampers may be isolated against the fan pressure and have a pressure higher than the
rating. These dampers would be unable to be opened. This has significance for system designs that
require dampers to be opened under fire and/or smoke conditions.

6. DAMPER SELECTION AND INSTALLATION

In order to properly select a UL Classified damper one needs to know and understand the building design
criteria and applicable model code requirements. The following steps provide a systematic approach that
can be followed to provide a safe, code compliant installation. This process can also be used by code
authorities during the building approval process.

1. Determine the size and location of dampers – A number of factors dictate the design of the
building heating, ventilation and air conditioning system. These may be driven by code requirements
or by the needs of the occupants and tenants. Prior to selecting the appropriate dampers, the size
and location of the basic system needs to be identified, and size and routing of the supply and return ducts needs to be determined.

2. **Confirm if dampers are required to limit the passage of fire, smoke, or both** – The fire safety system embodied in building code requirements is based on the use of walls and partitions, and horizontal floor-ceiling and roof-ceiling assemblies designed to contain fires and the resulting smoke and products of combustion within certain areas of the building through compartmentalization. The codes require HVAC openings to be protected to restrict the passage of fire and smoke. One of the options within the codes to protect these openings in walls and horizontal assemblies is the use of dampers which are required to comply with specific UL standards, and to have certain ratings. To determine the standards and ratings these dampers must meet, one first needs to determine if the walls and horizontal assemblies in which they installed are covered by code requirements.

- **Fire Walls, Fire Barriers and Fire Partitions** – These are all fire-resistance-rated vertical assemblies designed to restrict the spread of fire in which continuity is maintained. However the hourly rating, construction, extent of continuity and support for these assemblies varies. Ducts and air transfer openings in these assemblies are required to be protected against the spread of fire in accordance with the requirements included in the code. As such, the code requires the use of fire dampers in these openings. Fire dampers installed in assemblies having a fire-resistance rating of less than 3 hours shall have an hourly fire-protection rating of 1-1/2 hours. Fire dampers installed in assemblies having a fire-resistance rating of 3 hours or greater shall have an hourly fire-protection rating of 3 hours.

- **Horizontal Assemblies** – Horizontal assemblies are fire-resistance-rated floor-ceiling and roof-ceiling assemblies designed to restrict the spread of fire in which continuity is maintained. However, the hourly rating, construction and support for these assemblies varies. Ducts which pass through these assemblies are required to be protected against the spread of fire in accordance with the requirements included in the code. As such, the code requires the use of fire dampers in these openings. Fire dampers installed in horizontal assemblies having a fire-resistance rating of less than 3 hours shall have an hourly fire-protection rating of 1-1/2 hours. Fire dampers installed in assemblies having a fire-resistance rating of 3 hours or greater shall have an hourly fire-protection rating of 3 hours. Ducts and air transfer openings which penetrate only the ceiling membrane of a floor-ceiling or roof-ceiling assembly where the ceiling is providing the fire protection are required to be protected so as to limit the passage of heat into the concealed space of the assembly. As such, the code requires the use of ceiling dampers in these openings.

- **Shaft Enclosures** – Shaft enclosures are constructed using fire-resistance-rated fire barriers and horizontal assemblies designed to restrict the spread of fire and movement of smoke in which continuity is maintained. Ducts and air transfer openings in shaft enclosures are required to be protected against the spread of fire and movement of smoke in accordance with the requirements included in the code. As such, the code requires the use of individual fire and smoke dampers, or a combination fire-smoke damper. To determine the appropriate ratings for dampers in shaft enclosures, refer to the specific code requirements covering ducts and air transfer openings in shaft enclosures. This will include a leakage rating in conjunction with an hourly fire-protection ratings.

- **Smoke Barriers and Smoke Partitions** – Smoke barriers are continuous membranes, either vertical or horizontal, such as a wall, floor or ceiling assembly, that are designed to restrict the movement of smoke through a building. In addition to restricting the movement of smoke, smoke barriers have a fire-resistance rating as specified in the code. Smoke partitions are continuous vertical membranes, such as a wall, that are also designed to restrict the movement of smoke through a building, but are not required to have a fire-resistance rating. Ducts and air transfer openings in smoke barriers are required to be protected against the spread of fire and movement of smoke in accordance with the requirements included in the code. As such, the code requires the use of individual fire and
smoke dampers, or a combination fire-smoke damper in these assemblies. Openings in smoke partitions are required to be protected to restrict the movement of smoke in accordance with the requirements included in the code. As such, the code requires the use of smoke dampers in these openings. To determine the appropriate ratings for dampers in these assemblies, refer to the specific code requirements covering ducts and air transfer openings in these wall assemblies. This will include a leakage rating for dampers used in smoke barriers and partitions, in conjunction with hourly fire-protection ratings for dampers in smoke barriers.

- **Corridors** – Corridors are constructed using fire-resistance-rated fire partitions designed to restrict the spread of fire and movement of smoke in which continuity is maintained. However, the hourly rating, construction and support for these assemblies varies. Ducts and air transfer openings in these assemblies are required to be protected to resist the spread of fire and movement of smoke in accordance with the requirements included in the code. As such, the code requires the use of combination fire-smoke dampers. To determine the appropriate ratings for dampers in corridors, refer to the specific code requirements covering ducts and air transfer openings in these assemblies. This will include a leakage rating in conjunction with hourly fire-protection ratings. Ducts and air transfer openings which penetrate only the ceiling of a corridor where the ceiling is constructed as required for the walls, shall be protected to resist the spread of fire and movement of smoke with a corridor damper.

1. **Determine if static or dynamic fire dampers are needed** – If fire dampers are determined to be required in the HVAC system, determine if the system is to be automatically shut down in the event of a fire. If it is, either static or dynamic fire dampers may be utilized. If the system is not shut down, dynamic fire dampers shall be specified. The specified dynamic fire damper must have a maximum airflow and static pressure consistent with the design of the HVAC system.

2. **Determine the type of actuator to be utilized** – Smoke dampers and combination fire-smoke dampers are equipped with factory installed electric or pneumatic actuators which remotely control the dampers. The airflow and pressure ratings are dependent on the particular combination of damper type, actuator type, and linkage between the damper blades and the actuator. The specified damper and actuator combination specified must have a maximum airflow and static pressure consistent with the design of the HVAC system.

3. **Identify the barrier construction** – Once the size, location, type, rating, actuator and airflow requirements for the dampers are established, the next step is to identify the construction of the barriers into which they will be mounted. It is imperative that the barrier construction match the barrier construction which is specified in the damper installation instructions. If ceiling dampers are required, it is important to know the UL Design Number which is being used to identify the fire-resistance rated floor-ceiling or roof-ceiling assembly. If a damper is not specified in the design being utilized, no HVAC penetrations of the ceiling membrane are permitted. If an HVAC penetration is permitted, there are two methods by which ceiling dampers are specified in the designs. First, if a hinged door type damper is specified in the design, then either the hinged door type damper may be used, or a listed Air Terminal Units (BZGU), Ceiling Air Diffusers (BZZU) or Ceiling Dampers (CABS) may be substituted for the hinged door type damper in accordance with the provisions of the listings. It is imperative that the ceiling damper selected be used as specified in its listing. Second, if one or more specific ceiling damper(s) is specified by manufacturer and a specific model number, then only the specified damper(s) can be used and it must be used in accordance with the provisions stated in the design and in its listing. As an alternate to the use of a listed Air Terminal Units (BZGU), Ceiling Air Diffusers (BZZU) or Ceiling Dampers (CABS), Duct Outlet System B may be used in accordance with the provisions of the Guide Information for the Fire Resistance Ratings – ANSI/UL 263 (BXUV) category. Duct Outlet Protection System B may be used in any design which contains a steel duct with the duct outlet protected by a hinged door.
damper, for equal or smaller outlet sizes. Duct Protection System A may only be used when specified in the individual design.

4. **Putting it all together** – In order to provide for a damper installation that complies with applicable code requirements it is important to identify the size, location, type, rating, actuator, airflow and pressure requirements, along with the specific type of construction in which the damper will be installed. This information can then be used to identify the specific dampers required using UL ProductIQ in conjunction with the manufacturer’s installation instructions. Care should be taken to verify that the dampers are installed in accordance with the manufacturer’s installation instructions, and in accordance with NFPA 90A, NFPA 80 and NFPA 105 requirements.

7. **DIAGRAMS OF COMPLETE ASSEMBLIES**

The following diagrams identify the components that make up complete assemblies, along with links to the guide information for the various product categories. Refer to Appendix for a complete list of related product categories.

**FIRE DAMPER ILLUSTRATION**

**SMOKE AND COMBINATION FIRE-SMOKE DAMPER ILLUSTRATION**
8. INSPECTION, TESTING AND MAINTENANCE

Like any mechanical device, dampers require periodic maintenance to ensure continued proper operation. The level of maintenance required is dependent on several factors including the product manufacturer’s and system designer’s recommendations, code requirements, and the complexity of the system in which the damper is installed.

The International Fire Code (IFC) and the International Property Maintenance Code (IPMC) and NFPA 1, The Fire Code, require dampers to be inspected and maintained in accordance with NFPA 80, Standard for Fire Doors and Other Opening Protectives and NFPA 105, Standard for Smoke Door Assemblies and Other Opening Protectives. In addition, any damaged products protecting duct and air transfer openings are required to be either repaired, restored or replaced.

NFPA 80 also requires the damper manufacturer’s maintenance instructions to be maintained on site and requires documentation of all required testing and maintenance.
Dampers with fusible links:

The fusible links used in fire dampers are certified to UL 33, Standard for Heat Responsive Links for Fire-Protection Services, temperature classifications and ratings.

NFPA 80 covers the required inspection and testing of dampers and provides the testing frequency required for dampers. Dampers must be tested and inspected 1 year after initial acceptance testing, and then the test and inspection frequency for dampers is every 6 years in a hospital, and every 4 years for all other buildings, thereafter.

Where a fusible link is installed on a combination fire/smoke damper, the link must be removed for testing the damper for full closure, simulating a fire condition per the requirements and frequencies of NFPA 80. The fusible link must be reinstalled after testing is complete.

If a fusible link appears to be damaged or painted when inspected, it must be replaced with a listed link that is functionally equivalent and has the same temperature and load rating.

Periodic maintenance of dampers should include the following:

- Removal of debris buildup from the damper and surrounding area
- Manual cycling of dampers released by fusible links
- Cycling of damper and actuator assemblies

Additional information on periodic testing can be found in the model codes and installation standards.

9. FIELD SERVICES

A. FIELD ENGINEERING SERVICES

Situations may be encountered where determining if a product has been listed by a third-party organization is not possible. Other situations may present a product bearing a listing label that may have been modified in the field, the question then becomes whether or not the product still complies with the applicable standard(s). UL offers field engineering services that provides data that can assist in making the decision whether to accept the product and/or approve the installation. Anyone directly involved with a product – including manufacturers, owners, contractors, and regulatory authorities – can request a field inspection or field evaluation. Detailed information for these programs can be found on UL’s Web site at www.ul.com/field.

B. FIELD-MODIFIED OR REBUILT EQUIPMENT

Both NFPA 80 and NFPA 105 has specific requirements for field modification to a damper. These standards specify that any modification made to the damper shall be in accordance with the damper manufacturer’s installation instructions and its listing. Where the field modification includes adding the capability for remote inspection, the position indicator devices and monitoring equipment shall be tested for functionality immediately following the modification.

An authorized use of the UL Mark is the manufacturer’s declaration that a product was manufactured in accordance with the applicable certification requirements, and was in compliance with those requirements when it was shipped from the factory. When a product bearing a UL Mark is modified or rebuilt (including being refurbished, remanufactured, reconditioned or renovated) after it leaves the factory where the UL Mark was applied, UL does not know if the product continues to meet the applicable requirements unless the modification or rebuilding has been specifically investigated by UL. The only exceptions to this are when a UL-certified product has specific markings for field-installed equipment or the replacement of components, or when the individual product is addressed through one of the specific programs noted below.
Evidence that UL has specifically investigated the modification or rebuilding can only be demonstrated by a product that bears the UL Mark or label of one of UL’s programs for modified or rebuilt equipment, which include:

**UL Rebuilt Product Certifications** — UL’s rebuilt product certifications cover a wide range of product types. The general Guide Information for each product category with a rebuilt certification program identifies the applicable requirements and the specific marking for products rebuilt under the program. Only rebuilt products that bear the UL Mark together with the word “Rebuilt,” “Refurbished,” “Remanufactured,” “Reconditioned” or “Renovated” have been investigated by UL to the applicable certification requirements.

**UL Retrofit Certifications** — UL’s retrofit certifications include an investigation of all required component parts, including instructions, for retrofitting specific types of certified products in the field. Products investigated under this program bear a UL Mark together with the product identity including the word “Retrofit.”

**UL Field Evaluated Products** — For products identified by the Authority Having Jurisdiction, owner, or other regulatory body as being acceptable to evaluate after installation or otherwise outside of the manufacturer’s location, UL’s Field Evaluation program addresses investigation to applicable product requirements based on the specific application and use location for the particular equipment. The specific equipment investigated under this program bears the UL Field Evaluation label.

## 10. MARKING INFORMATION

Model codes and regulations may require certain products to be “Listed”, or “Listed and Labeled”. Products that UL has certified for use in applications where “listing” or “listing and labeling” are required in the code include a UL Certified, a UL Listed, or a UL Classified Mark. Collectively, these are referred to by UL in this Guide as marks. Products bearing any of these UL marks comply with the definition of a listed product in the code, and should be considered to be listed.

### A. UL MARKS

UL Certified products are eligible to bear one of the following Certification Marks, namely the UL Certified Mark, UL Listing Mark, or UL Classification Mark. Refer to product category guide information for specific marking requirements. Products not bearing a UL Mark are not considered to be UL Certified. For more information visit our [UL Marks for Code Authorities](#) page.

**UL CERTIFIED MARK**

*Here are some examples of the UL Marks you may encounter:*
APPENDIX A – CODES AND STANDARDS

A. MODEL CODES

Dampers have been investigated for installation in accordance with the following model codes:

- The International Building Code (IBC)
- The International Fire Code (IFC)
- The International Mechanical Code (IMC)
- NFPA 1 – Fire Code
- The NFPA 5000 – Building Construction and Safety Code

These codes specify the locations in which dampers are required to be installed, the applicable ratings (i.e. hourly fire-protection rating or air leakage rating) required for each installation, the standards with which the products must comply and the related installation and maintenance requirements and applicable maintenance standards.

B. INSTALLATION STANDARDS

These installation standards specify the locations in which these products are to be installed, the ratings required for each installation, the standards with which the products must comply, the related installation standards, and other details.

- NFPA 90A – Standard for the Installation of Air-Conditioning and Ventilating Systems
- NFPA 80 – Standard for Fire Doors and Other Opening Protectives
- NFPA 105 – Standard for Smoke Door Assemblies and Other Opening Protectives

As compared to model codes, which generally describe where dampers are to be installed, installation standards provide more detailed information on how the products are intended to be installed and maintained. Model codes often require dampers to be installed in accordance with installation standards, such as NFPA 90A, NFPA 80 and NFPA 105. A brief summary of these standards is noted below.

NFPA 90A – NFPA 90A is the Standard for the Installation of Air-Conditioning and Ventilating Systems. It regulates the installation, control and acceptance testing of fire, smoke, combination fire-smoke and ceiling dampers used to protect ducts and air transfer openings in walls, floors, and ceilings against the spread of fire and smoke within, into, or out of buildings. The standard addresses products that have been subjected to standardized fire tests, including UL fire and smoke leakage tests.

The installation requirements of NFPA 90A include topics such as where dampers are required, testing requirements, rating requirements, installation requirements and requirements for maintenance in accordance with NFPA 80, the Standard for Fire Doors and Other Opening Protectives, and NFPA 105, the Standard for Smoke Door Assemblies and Other Opening Protectives. The control requirements of NFPA 90A include provisions for manual and automatic control of smoke and combination fire-smoke dampers. Acceptance testing shall demonstrate the damper functions as intended prior to occupancy of the building.
NFPA 80 – NFPA 80 is the Standard for Fire Doors and Other Opening Protectives. It regulates the installation, operational testing, periodic inspection and maintenance of fire, combination fire-smoke and ceiling dampers used to protect ducts and air transfer openings in walls, floors, and ceilings against the spread of fire within, into, or out of buildings. The standard addresses products that have been subjected to standardized fire tests, including UL fire tests.

The installation requirements of NFPA 80 include topics such as damper location, listing and labeling requirements, preparation of openings, securement, access to fusible links and serviceability. Operational test shall demonstrate the damper is installed and functions as intended. Periodic inspection and testing requirements include the required inspection and testing, the required frequency and the required documentation. The maintenance requirements include topics such as the changes in the airflow and noise from the duct, lubrication and required documentation.

Combination fire-smoke dampers are also required to comply with NFPA 105, the Standard for Smoke Door Assemblies and Other Opening Protectives.

NFPA 105 – NFPA 105 is the Standard for Smoke Door Assemblies and Other Opening Protectives. It includes requirements for smoke and combination fire-smoke dampers used to restrict the movement of smoke through duct assemblies in order to maintain a tenable environment. It does this by regulating the installation, operational testing, periodic inspection and maintenance of these dampers. It is also applicable to dampers intended to restrict the passage of smoke through ducts and for dampers used in smoke control systems.

The installation requirements of NFPA 105 include topics such as damper location, damper actuator and linkage, access to fusible links and serviceability. The operational test shall demonstrate the damper is installed and functions as intended. Periodic inspection and testing requirements include the required inspection and testing, the required frequency and the required documentation. The maintenance requirements include topics such as changes in the airflow and noise from the duct, lubrication and required documentation.

Combination fire-smoke dampers are also required to comply with NFPA 80, the Standard for Fire Doors and Other Opening Protectives.

For more information please visit the Code Authorities page.